SHARP SERVICE MANUAL

S6605R216LPST

MICROWAVE OVEN

MODEL R-216LS

In the interest of user-safety the oven should be restored to its original condition and only parts identical to those specified should be used.

WARNING TO SERVICE PERSONNEL: Microwave ovens contain circuitry capable of producing very high voltage and current, contact with following parts may result in a severe, possibly fatal, electrical shock. (High Voltage Capacitor, High Voltage Power Transformer, Magnetron, High Voltage Rectifier Assembly, High Voltage Harness etc..)

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SHARP CORPORATION

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PRECAUTIONS TO BE OBSERVED BEFORE AND DURING SERVICING TO AVOID POSSIBLE EXPOSURE TO EXCESSIVE MICROWAVE ENERGY

PRECAUTIONS TO BE OBSERVED BEFORE AND DURING SERVICING TO AVOID POSSIBLE EXPOSURE TO EXCESSIVE MICROWAVE ENERGY

(a) Do not operate or allow the oven to be operated with the door open.
(b) Make the following safety checks on all ovens to be serviced before activating the magnetron or other microwave source, and make repairs as necessary: (1) interlock operation, (2) proper door closing, (3) seal and sealing surfaces (arcing, wear, and other damage), (4) damage to or loosening of hinges and latches, (5) evidence of dropping or abuse.
(c) Before turning on microwave power for any service test or inspection within the microwave generating compartments, check the magnetron, wave guide or transmission line, and cavity for proper alignment, integrity, and connections.
(d) Any defective or misadjusted components in the interlock, monitor, door seal, and microwave generation and transmission systems shall be repaired, replaced, or adjusted by procedures described in this manual before the oven is released to the owner
(e) A microwave leakage check to verify compliance with the Federal Performance Standard should be performed on each oven prior to release to the owner.

BEFOR SERVICING

BEFORE SERVICING

Before servicing an operative unit, perform a microwave emission check as per the Microwave Measurement Procedure outlined in this service manual.
If microwave emissions level is in excess of the specified limit, contact SHARP ELECTRONICS CORPORATION immediately @1-800-237-4277.

If the unit operates with the door open, service person should 1) tell the user not to operate the oven and 2) contact SHARP ELECTRONICS CORPORATION and Food and Drug Administration's Center for Devices and Radiological Health immediately.

Service personnel should inform SHARP ELECTRONICS CORPORATION of any certified unit found with emissions in excess of 4mW/cm^2. The owner of the unit should be instructed not to use the unit until the oven has been brought into compliance.

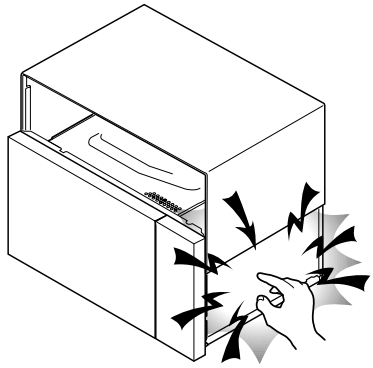
CHAPTER 1. WARNING TO SERVICE PERSONNEL

Microwave ovens contain circuitry capable of producing very high voltage and current, contact with following parts may result in a severe, possibly fatal, electrical shock.

(Example)

High Voltage Capacitor, High Voltage Power Transformer, Magnetron, High Voltage Rectifier Assembly, High Voltage Harness etc..

Read the Service Manual carefully and follow all instructions.



Don't Touch !
Danger High Voltage

[1] Before Servicing

1. Disconnect the power supply cord , and then remove outer case.
2. Open the door and block it open.
3. Discharge high voltage capacitor.

WARNING: **RISK OF ELECTRIC SHOCK. DISCHARGE THE HIGH-VOLTAGE CAPACITOR BEFORE SERVICING.**

The high-voltage capacitor remains charged about 60 seconds after the oven has been switched off. Wait for 60 seconds and then short-circuit the connection of the high-voltage capacitor (that is the connecting lead of the high-voltage rectifier) against the chassis with the use of an insulated screwdriver.

Whenever troubleshooting is performed the power supply must be disconnected. It may, in some cases, be necessary to connect the power supply after the outer case has been removed, in this event,

1) Disconnect the power supply cord, and then remove outer case.
2) Open the door and block it open.
3) Discharge high voltage capacitor.
4) Disconnect the leads to the primary of the power transformer.
5) Ensure that the leads remain isolated from other components and oven chassis by using insulation tape.
6) After that procedure, reconnect the power supply cord.

[2] When the testing is completed,

1. Disconnect the power supply cord, and then remove outer case.
2. Open the door and block it open.
3. Discharge high voltage capacitor.
4. Reconnect the leads to the primary of the power transformer.
5. Reinstall the outer case (cabinet).
6. Reconnect the power supply cord after the outer case is installed.
7. Run the oven and check all functions.

[3] After repairing

1. Reconnect all leads removed from components during testing.
2. Reinstall the outer case (cabinet).
3. Reconnect the power supply cord after the outer case is installed.
4. Run the oven and check all functions.

Microwave ovens should not be run empty. To test for the presence of microwave energy within a cavity, place a cup of cold water on the oven turntable, close the door and set the power to HIGH and set the microwave timer for two (2) minutes. When the two minutes has elapsed (timer at zero) carefully check that the water is now hot. If the water remains cold carry out Before Servicing procedure and re-examine the connections to the component being tested.

When all service work is completed and the oven is fully assembled, the microwave power output should be checked and microwave leakage test should be carried out.

CHAPTER 2. MICROWAVE MEASUREMENT PROCEDURE

[1] Requirements:

1. Microwave leakage limit (Power density limit): The power density of microwave radiation emitted by a microwave oven should not exceed 1mW/cm2 at any point 5cm or more from the external surface of the oven, measured prior to acquisition by a purchaser, and thereafter (through the useful life of the oven), 5 mW/cm2 at any point 5cm or more from the external surface of the oven.
2. Safety interlock switches: Primary interlock relay and door sensing switch shall prevent microwave radiation emission in excess of the requirement as above mentioned, secondary interlock switch shall prevent microwave radiation emission in excess of 5 mW/cm2 at any point 5cm or more from the external surface of the oven.

[2] Preparation for testing:

Before beginning the actual measurement of leakage, proceed as follows:

1. Make sure that the actual instrument is operating normally as specified in its instruction booklet.

Important:

Survey instruments that comply with the requirement for instrumentation as prescribed by the performance standard for microwave ovens, 21 CFR 1030.10(c)(3)(i), must be used for testing.

2. Place the oven tray in the oven cavity.
3. Place the load of 275±5 ml (9.8 oz) of tap water initially at 20±5°C (68°F) in the center of the oven cavity.

   The water container shall be a low form of 600 ml (20 oz) beaker with an inside diameter of approx. 8.5 cm (3-1/2 in.) and made of an electrically nonconductive material such as glass or plastic.

   The placing of this standard load in the oven is important not only to protect the oven, but also to insure that any leakage is measured accurately.
4. Set the cooking control on Full Power Cooking Mode
5. Close the door and select a cook cycle of several minutes. If the water begins to boil before the survey is completed, replace it with 275 ml of cool water.

[3] Leakage test:

Closed-door leakage test (microwave measurement)

1. Grasp the probe of the survey instrument and hold it perpendicular to the gap between the door and the body of the oven.
2. Move the probe slowly, not faster than 1 in./sec. (2.5 cm/sec.) along the gap, watching for the maximum indication on the meter.
3. Check for leakage at the door screen, sheet metal seams and other accessible positions where the continuity of the metal has been breached (eg., around the switches, indicator, and vents).

   While testing for leakage around the door pull the door away from the front of the oven as far as is permitted by the closed latch assembly.
4. Measure carefully at the point of highest leakage and make sure that the highest leakage is no greater than 4mW/cm2, and that the secondary interlock switch and the primary interlock relay do turn the oven OFF before any door movement.

NOTE: **After servicing, record data on service invoice and microwave leakage report.**

CHAPTER 3. FOREWORD AND WARNING

[1] FOREWORD

This Manual has been prepared to provide Sharp Electronics Corp. Service Personnel with Operation and Service Information for the SHARP MICROWAVE OVEN, R-216LS.

It is recommended that service personnel carefully study the entire text of this manual so that they will be qualified to render satisfactory customer service.

Check the interlock switches and the door seal carefully. Special attention should be given to avoid electrical shock and microwave radiation hazard.

[2] WARNING

Never operate the oven until the following points are ensured.

(A) The door is tightly closed.

(B) The door brackets and hinges are not defective.

(C) The door packing is not damaged.

(D) The door is not deformed or warped.

(E) There is not any other visible damage with the oven.

Servicing and repair work must be carried out only by trained service personnel.

[3] DANGER

Certain initial parts are intentionally not grounded and present a risk of electrical shock only during servicing. Service personnel - Do not contact the following parts while the appliance is energized;

High Voltage Capacitor, Power Transformer, Magnetron, High Voltage Rectifier Assembly, High Voltage Harness;

If provided, Vent Hood, Fan assembly, Cooling Fan Motor.

All the parts marked "⚠" on parts list are used at voltages more than 250V.

Removal of the outer wrap gives access to voltage above 250V.

All the parts marked "*" on parts list may cause undue microwave exposure, by themselves, or when they are damaged, loosened or removed.

CHAPTER 4. PRODUCT DESCRIPTION

[1] SPECIFICATIONS

ITEM	DESCRIPTION
Power Requirements	120 Volts 60 Hertz Single phase, 3 wire grounded
Power Consumption	1170W / Approx. 10 Amperes
Power Output	800 W nominal of RF microwave energy (IEC Test procedure) Operating frequency 2450 MHz
Case Dimensions	Width 18-1/8" (460mm) Height 10-7/8" (275mm) Depth 14-5/8" (370mm)
Cooking Cavity Dimensions (0.8 Cubic feet)	Width 12-1/2" (319mm) NOTE: Internal capacity is calculated by measuring Height 8" (204mm) maximum width, depth and height. Depth 13-1/4" (336mm) Actual capacity for holding food is less.
Control Complement	Touch Control System Clock (1:00 - 12:59) Timer (0 - 99 minutes 99 seconds) Microwave Power for Variable Cooking Repetition Rate; P-HI ---------- Full power throughout the cooking time P-90 ---------- approx. 90% of FULL Power P-80 ---------- approx. 80% of FULL Power P-70 ---------- approx. 70% of FULL Power P-60 ---------- approx. 60% of FULL Power P-50 ---------- approx. 50% of FULL Power P-40 ---------- approx. 30% of FULL Power P-30 ---------- approx. 40% of FULL Power P-20 ---------- approx. 20% of FULL Power P-10 ---------- approx. 10% of FULL Power P-0 ---------- No power throughout the cooking time POPCORN pad SHORT CUTS pads REHEAT pad COOK pad DEFROST pad Number selection pads TIMER / CLOCK pad POWER LEVEL pad START/MINUTE PLUS pad STOP/CLEAR pad
Oven Cavity Light	Yes
Safety Standard	UL Listed. FCC Authorized DHHS Rules, CFR, Title 21, Chapter 1, Subchapter J

CHAPTER 5. GENERAL INFORMATION

[1] GROUNDING INSTRUCTIONS

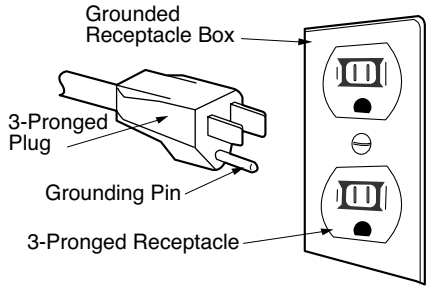
This oven is equipped with a three prong grounding plug. It must be plugged into a wall receptacle that is properly installed and grounded in accordance with the National Electrical Code and local codes and ordinances.

In the event of an electrical short circuit, grounding reduces the risk of electric shock by providing an escape wire for the electric current.

WARNING: Improper use of the grounding plug can result in a risk of electric shock.

Electrical Requirements

The electrical requirements are a 115 -120 volt 60 Hz, AC only, 15 or 20 amp. fused electrical supply. It is recommended that a separate circuit serving only this appliance be provided. When installing this appliance, observe all applicable codes and ordinances. A short power-supply cord is provided to reduce risks of becoming entangled in or tripping over a longer cord. Where a two-pronged wall-receptacle is encountered, it is the personal responsibility and obligation of the customer to contact a qualified electrician and have it replaced with a properly grounded three-pronged wall receptacle or have a grounding adapter properly grounded and polarized. If the extension cord must be used, it should be a 3-wire, 15 amp. or higher rated cord. Do not drape over a countertop or table where it can be pulled on by children or tripped over accidentally.



CAUTION: DO NOT UNDER ANY CIRCUMSTANCES CUT OR REMOVE THE ROUND GROUNDING PRONG FROM THIS PLUG.

[2] OVEN DIAGRAM

1. OVEN

1. Door open button

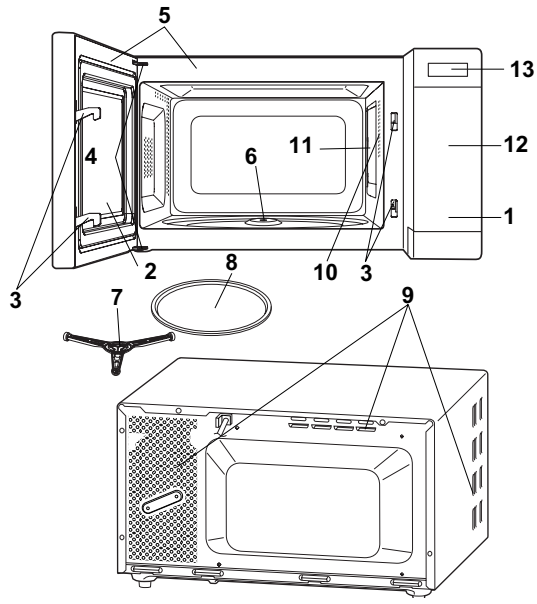
   Push to open door.
2. Oven door with see-through window
3. Safety door latches

   The oven will not operate unless the door is securely closed.
4. Door hinges
5. Door seals and sealing surfaces
6. Turntable motor shaft
7. Removable turntable support

   Carefully place the turntable support in the center of the oven floor.
8. Removable turntable

   Place the turntable securely on the turntable support. The turntable will rotate clockwise or counterclockwise. Only remove for cleaning.
9. Ventilation openings (Rear)
10. Oven light

    It will light when oven is operating.
11. Waveguide cover: DO NOT REMOVE.
12. Auto-Touch control panel
13. Time display: 99 minutes, 99 seconds



2. TOUCH CONTROL PANEL

NOTE: Some one-touch cooking features such as "MINUTE PLUS" are disabled after three minutes when the oven is not in use. These features are automatically enabled when the door is opened and closed or the STOP/ CLEAR pad is pressed.

CHAPTER 6. OPERATION

[1] DESCRIPTION OF OPERATING SEQUENCE

The following is a description of component functions during oven operation.

1. OFF CONDITION

Closing the door activates door sensing switch and secondary interlock switch. (In this condition, the monitor switch contacts are opened.)

When oven is plugged in, 120 volts A.C. is supplied to the control unit. through the noise filter (Figure O-1).

1) The display will show flashing "88:88".
2) To set any program or set the clock, touch the STOP/CLEAR pad. The display will clear, and " : " will appear.

2. COOKING CONDITION

Program desired cooking time by touching the NUMBER pads. And program the power level by touching the POWER LEVEL pad.

When the START pad is touched, the following operations occur:

1) 1.The contacts of the relays are closed and components connected to the relays are turned on as follows.

   (For details, refer to Figure O-2)

RELAY	CONNECTED COMPONENTS
RY-1	oven lamp/turntable motor/fan motor
RY-2	power transformer

2) 120 volts A.C. is supplied to the primary winding of the power transformer and is converted to about 3.35 volts A.C. output on the filament winding, and approximately 2000 volts A.C. on the high voltage winding.
3) The filament winding voltage heats the magnetron filament and the H.V. winding voltage is sent to a voltage doubler circuit.
4) The microwave energy produced by the magnetron is channelled through the waveguide into the cavity feed-box, and then into the cavity where the food is placed to be cooked.
5) Upon completion of the cooking time, the power transformer, oven lamp, etc. are turned off, and the generation of microwave energy is stopped. The oven will revert to the OFF condition.
6) When the door is opened during a cook cycle, monitor switch, door sensing switch, secondary interlock switch and primary interlock relay are activated with the following results. The circuits to the oven lamp, turntable motor, the cooling fan motor, and the high voltage components are de-energized, and the digital read-out displays the time still remaining in the cook cycle when the door was opened.
7) The monitor switch is electrically monitoring the operation of the secondary interlock switch and primary interlock relay (RY2) and is mechanically associated with the door so that it will function in the following sequence.
   a) When the door opens from the closed position, the secondary interlock switch, door sensing switch and primary interlock relay (RY2) open their contacts. Then the monitor switch contacts close.
   b) (2)When the door is closed from the open position, the monitor switch contacts open first. Then the contacts of the secondary interlock switch and door sensing switch close.

If the secondary interlock switch and primary interlock relay (RY2) fail with the contacts closed when the door is opened, the closing of the monitor switch contacts will form a short circuit through the monitor fuse, primary interlock relay (RY2) and secondary interlock switch, causing the monitor fuse to blow.

3. POWER LEVEL COOKING

When Variable Cooking Power is programmed, the 120 volts A.C. is supplied to the power transformer intermittently through the contacts of relay (RY-2) which is operated by the control unit within a 32 second time base. Microwave power operation is as follows:

VARI-MODE	ON TIME	OFF TIME
P-HI (100% power)	32 sec.	0 sec.
P-90 (approx. 90% power)	30 sec.	2 sec.
P-80 (approx. 80% power)	26 sec.	6 sec.
P-70 (approx. 70% power)	24 sec.	8 sec.
P-60 (approx. 60% power)	22 sec.	10 sec.
P-50 (approx. 50% power)	18 sec.	14 sec.
P-40 (approx. 40% power)	16 sec.	16 sec.
P-30 (approx. 30% power)	12 sec.	20 sec.
P-20 (approx. 20% power)	8 sec.	24 sec.
P-10 (approx. 10% power)	6 sec.	26 sec.
P-0 (0% power)	0 sec.	32 sec.

NOTE: **The ON/OFF time ratio does not correspond with the percentage of microwave power, because approx. 3 seconds are needed for heating of the magnetron filament.**

4. POWER OUTPUT REDUCTION

If the oven is set for more than 20 minutes at 80, 90 or 100% power level, after the first 20 minutes the power level will automatically adjust itself to 70% power to avoid overcooking.

[2] OVEN SCHENATIC

1. Off Condition

SCHEMATIC
NOTE: CONDITION OF OVEN 1. DOOR CLOSED 2. CLOCK APPEARS ON DISPLAY

NOTE: "★" indicates components with potentials above 250V

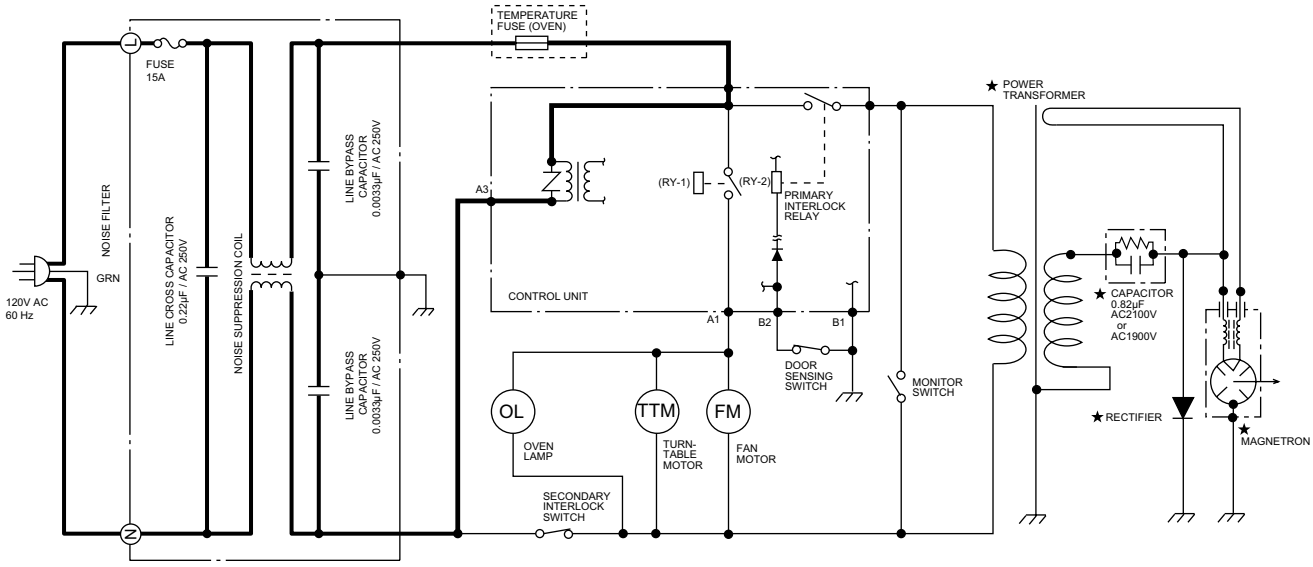


Figure O-1. Oven Schematic-Off Condition

2. Cooking Condition

SCHEMATIC
NOTE: CONDITION OF OVEN 1. DOOR CLOSED. 2. COOKING TIME PROGRAMMED. 3. VARIABLE COOKING CONTROL "P-HI". 4. START PAD TOUCHED.

NOTE: "★" indicates components with potentials above 250V

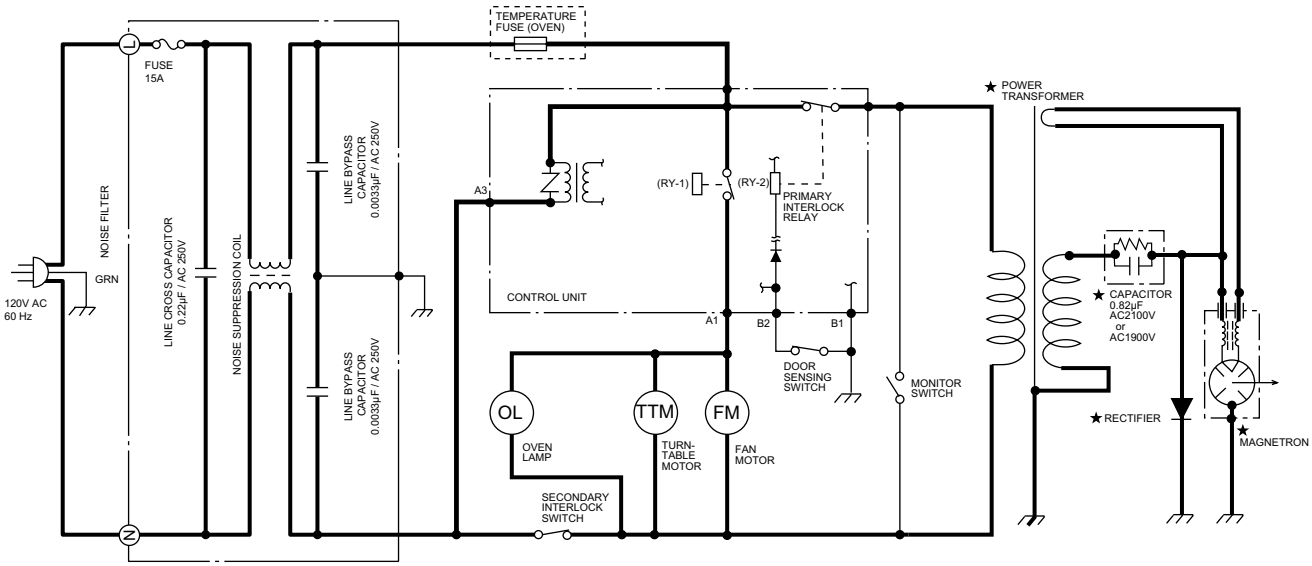


Figure O-2. Oven Schematic-Cooking Condition

[3] DESCRIPTION AND FUNCTION OF COMPONENTS

1. DOOR OPEN MECHANISM

The door is opened by pushing the open button on the control panel, refer to the Figure D-1.

When the open button is pushed, the open button pushes up the switch lever, and then the switch lever pushes up the latch head. The latch heads are moved upward and released from latch hook. Now the door will open.

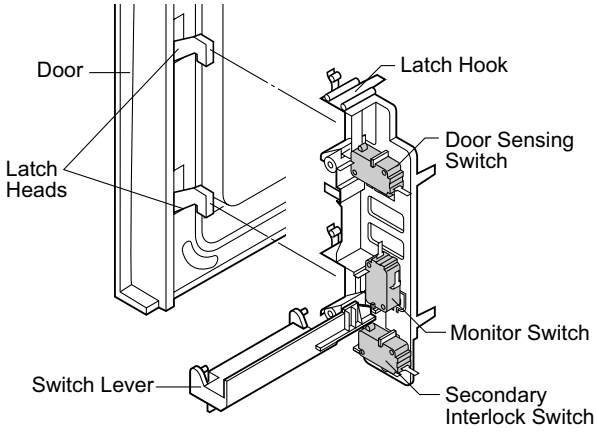


Figure D-1. Door Open Mechanism.

2. DOOR SENSING AND SECONDARY INTERLOCK SWITCHES

The secondary interlock switch is mounted in the lower position of the latch hook and the door sensing switch in the primary interlock system is mounted in the upper position of the latch hook. They are activated by the latch heads on the door. When the door is opened, the switches interrupt the power to all high voltage components. A cook cycle cannot take place until the door is firmly closed thereby activating both interlock switches. The primary interlock system consists of the door sensing switch and primary interlock relay located on the control circuit board.

3. MONITOR SWITCH

The monitor switch is activated (the contacts opened) by the latch head on the door while the door is closed. The switch is intended to render the oven inoperative, by means of blowing the monitor fuse, when the contacts of the primary interlock relay (RY2) and secondary interlock switch fail to open when the door is opened.

Functions:

1) When the door is opened, the monitor switch contacts close (to the ON condition) due to their being normally closed. At this time the primary interlock relay (RY2) and secondary interlock switch are in the OFF condition (contacts open) due to its being normally open contact switches.
2) As the door goes to a closed position, the monitor switch contacts are first opened and then the door sensing switch and secondary interlock switch contacts close.
3) If the door is opened, and the primary interlock relay (RY2) and the secondary interlock switch contact fail to open, the monitor fuse blows simultaneously with closing of the monitor switch contacts.

CAUTION: BEFORE REPLACING A BLOWN MONITOR FUSE, TEST THE DOOR SENSING SWITCH, PRIMARY INTERLOCK RELAY (RY2), SECONDARY INTERLOCK SWITCH AND MONITOR SWITCH FOR PROPER OPERATION. (REFER TO CHAPTER "TEST PROCEDURE").

NOTE: **MONITOR FUSE AND MONITOR SWITCH ARE REPLACED AS AN ASSEMBLY.**

4. TURNTABLE MOTOR

The turntable motor rotates the turntable located on the bottom of the oven cavity, so that the food on the turntable is cooked evenly. The turntable may turn in either direction.

5. COOLING FAN MOTOR

The cooling fan motor drives a blade which draws external cool air. This cool air is directed through the air vents surrounding the magnetron and cools the magnetron. This air is channelled through the oven cavity to remove steam and vapours given off from the heating foods. It is then exhausted through the exhausting air vents at the oven cavity.

6. TEMPERATURE FUSE (OVEN)

The temperature fuse, located on the top of the oven cavity, is designed to prevent damage to the oven by fire. If the food load is overcooked, by either error in cook time or defect in the control unit, the temperature fuse will open.

Under normal operation, the temperature fuse remains closed. However, when abnormally high temperatures are reached within the oven cavity, the temperature fuse will open at 302°F(150°C), causing the oven to shut down.

7. THERMAL CUT-OUT (OVEN)

The thermal cut-out, located on the top of the oven cavity, is designed to prevent damage to the oven by fire. If the food load is overcooked, by either error in cook time or defect in the control unit, the thermal cut-out will open.

Under normal operation, the oven thermal cut-out remains closed. However, when abnormally high temperatures are reached within the oven cavity, the oven thermal cut-out will open at 293°F(145°C), causing the oven to shut down.

8. MONITOR FUSE

1) The monitor fuse blows when the contacts (COM-NO) of the primary interlock relay (RY2) and the secondary interlock switch remain closed with the oven door open and when the monitor switch closes.
2) If the wire harness or electrical components are short-circuited, this monitor fuse blows to prevent an electric shock or fire hazard.

9. NOISE FILER

The noise filter prevents the radio frequency interference that might flow back in the power circuit.

CHAPTER 7. TROUBLESHOOTING GUIDE

Never touch any part in the circuit with your hand or an uninsulated tool while the power supply is connected.

When troubleshooting the microwave oven, it is helpful to follow the Sequence of Operation in performing the checks. Many of the possible causes of trouble will require that a specific test be performed. These tests are given a procedure letter which will be found in the "Test Procedure "section.

IMPORTANT:

If the oven becomes inoperative because of a blown monitor fuse, check the monitor switch, primary interlock relay (RY2), door sensing switch and secondary interlock switch before replacing the monitor fuse. If monitor fuse is replaced, the monitor switch must also be replaced. Use part FFS-BA026WRKZ or FFS-BA038WRKZ as an assembly.

IMPORTANT:

Whenever troubleshooting is performed with the power supply cord disconnected. It may in, some cases, be necessary to connect the power supply cord after the outer case has been removed, in this event,

1) Disconnect the power supply cord, and then remove outer case.
2) Open the door and block it open.
3) Discharge high voltage capacitor.
4) Disconnect the leads to the primary of the power transformer.
5) Ensure that the leads remain isolated from other components and oven chassis by using insulation tape.
6) After that procedure, reconnect the power supply cord.

When the testing is completed,

1) Disconnect the power supply cord, and then remove outer case.
2) Open the door and block it open.
3) Discharge high voltage capacitor.
4) Reconnect the leads to the primary of the power transformer.
5) Reinstall the outer case (cabinet).
6) Reconnect the power supply cord after the outer case is installed.
7) Run the oven and check all functions.

[1] TROUBLESHOOTING CHART

TTEST PROCEDURE		RE	CK	A	B	C	D	E	F	F	G	H	RE	RE	CK	J/L	CK	CK	CK	K	N	M	I
POSSIBLE CASE AND DEFECTIVE PARTS		SHORT IN POWER CORD	SHORT OR OPENED WIRING	MAGNETRON	POWER TRANSFORMER	H.V. RECTIFIER ASSEMBLY	HIGH VOLTAGE CAPACITOR	TEMPERATURE FUSE (OVEN) or THERMAL CUT-OUT (OVEN)	PRIMARY INTERLOCK SYSTEM	SECONDARY INTERLOCK SWIT	MONITOR SWITCH	MONITOR FUSE	OVEN LAMP	COOLING FAN MOTOR	TURNTABLE MOTOR	CONTROL UNIT or RELAY	WRONG OPERATION	LOW VOLTAGE	DIRTY OVEN CAVITY	KEY UNIT (MEMBRAINE SWITCH	FOIL PATTERN ON PWB.	DEFROST	NOISE FILTER
CONDITION	PROBLEM																						
OFF CONDITION	Home fuse blows when power cord is plugged into wall receptacle.	○	○																				
	Monitor fuse blows when power cord is plugged into wall receptacle.		○						○		○												○
	Any letters or indicators do not appear in display when power cord is first plugged into wall outlet.		○					○				○				○		○			○		○
	Display does not operate properly when STOP/CLEAR key is touched. (Buzzer should sound and time of day should appear in display.)								○						○					○			
	Monitor fuse blows when the door is opened.								○	○													
COOKING CONDITION	Fan motor does not operate. (All other electric components function.)		○											○									
	Oven lamp does not light at all. (All other electric components function.)		○										○										
	Turntable motor does not operate. (All other electric components function.)		○												○								
	Oven does not go into cook cycle when START pad is touched		○						○	○						○	○			○			
	Oven seems to be operating but little or no heat is produced in oven load. (Food incompletely cooked or not cooked at all at end of cook cycle.)		○	○	○	○	○		○							○	○	○	○				
	Oven goes into a cook cycle but extremely uneven heating is produced in oven load (food).		○												○		○	○	○				
	Oven does not cook properly when programmed for Cooking 50% mode. (Operates properly on Cooking Power 100% mode.)															○							
	Oven lamp, turntable motor and fan motor do not operate.		○							○						○							
	Oven goes into DEFROST but food is not defrosted well.			○												○	○	○	○			○	

CHAPTER 8. TEST PROCEDURES

[1] Procedure A: MAGNETRON ASSEMBLY TEST

1. Disconnect the power supply cord, and then remove outer case.
2. Open the door and block it open.
3. Discharge high voltage capacitor.
4. To test for an open filament, isolate the magnetron from the high voltage circuit. A continuity check across the magnetron filament leads should indicate less than 1 ohm.
5. To test for a shorted magnetron, connect the ohmmeter leads between the magnetron filament leads and chassis ground. This test should indicate an infinite resistance. If there is little or no resistance the magnetron is grounded and must be replaced.
6. Reconnect all leads removed from components during testing.
7. Reinstall the outer case (cabinet).
8. Reconnect the power supply cord after the outer case is installed.
9. Run the oven and check all functions.

1. MICROWAVE OUTPUT POWER

The following test procedure should be carried out with the microwave oven in a fully assembled condition (outer case fitted).

HIGH VOLTAGES ARE PRESENT DURING THE COOK CYCLE, SO EXTREME CAUTION SHOULD BE OBSERVED.

Power output of the magnetron can be measured by performing a water temperature rise test. This test should only be used if above tests do not indicate a faulty magnetron and there is no defect in the following components or wiring: silicon rectifier, high voltage capacitor and power transformer. This test will require a 16 ounce (453cc) measuring cup and an accurate mercury thermometer or thermocouple type temperature tester. For accurate results, the following procedure must be followed carefully:

1. Fill the measuring cup with 16 oz. (453cc) of tap water and measure the temperature of the water with a thermometer or thermocouple temperature tester. Stir the thermometer or thermocouple through the water until the temperature stabilizes. Record the temperature of the water.
2. Place the cup of water in the oven. Operate oven at P-HI (100% Power) selecting more than 60 seconds cook time. Allow the water to heat for 60 seconds, measuring with a stop watch, second hand of a watch or the digital read-out countdown.
3. Remove the cup from the oven and again measure the temperature, making sure to stir the thermometer or thermocouple through the water until the maximum temperature is recorded.
4. Subtract the cold water temperature from the hot water temperature. The normal result should be 20 to 38°F(11.1 to 21.1°C) rise in temperature. If the water temperatures are accurately measured and tested for the required time period the test results will indicate if the magnetron tube has low power output (low rise in water temperature) which would extend cooking time or high power output (high rise in water temperature) which would reduce cooking time. Because cooking time can be adjusted to compensate for power output, the magnetron tube assembly should be replaced only if the water temperature rise test indicates a power output well beyond the normal limits. The test is only accurate if the power supply line voltage is 120 volts and the oven cavity is clean.

[2] Procedure B: POWER TRANSFORMER TEST

1. Disconnect the power supply cord, and then remove outer case.
2. Open the door and block it open.
3. Discharge high voltage capacitor.
4. Disconnect the primary input terminals and measure the resistance of the transformer with an ohmmeter. Check for continuity of the coils with an ohmmeter. On the R x 1 scale, the resistance of the primary coil should be less than 1 ohm and the resistance of the high voltage coil should be approximately 202 ohms (RTRN-A727WRZZ) or 190 ohms (RTRN-A728WRZZ); the resistance of the filament coil should be less than 1 ohm.
5. Reconnect all leads removed from components during testing.
6. Reinstall the outer case (cabinet).
7. Reconnect the power supply cord after the outer case is installed.
8. Run the oven and check all functions.

(HIGH VOLTAGES ARE PRESENT AT THE HIGH VOLTAGE TERMINAL, SO DO NOT ATTEMPT TO MEASURE THE FILAMENT AND HIGH VOLTAGE.)

[3] Procedure C: HIGH VOLTAGE RECTIFIER TEST

1. Disconnect the power supply cord, and then remove outer case.
2. Open the door and block it open.
3. Discharge high voltage capacitor.
4. Isolate the rectifier from the circuit. Using the highest ohm scale of the meter, read the resistance across the terminals and observe, reverse the leads to the rectifier terminals and observe meter reading. If a short is indicated in both directions, or if an infinite resistance is read in both directions, the rectifier is probably defective and should be replaced.
5. Reconnect all leads removed from components during testing.

6. Reinstall the outer case (cabinet).
7. Reconnect the power supply cord after the outer case is installed.
8. Run the oven and check all functions.

NOTE: **Be sure to use an ohmmeter that will supply a forward bias voltage of more than 6.3 volts.**

[4] Procedure D: HIGH VOLTAGE CAPACITOR TEST

1. Disconnect the power supply cord, and then remove outer case.
2. Open the door and block it open.
3. Discharge high voltage capacitor.
4. If the capacitor is open, no high voltage will be available to the magnetron. Disconnect input leads and check for short or open between the terminals using an ohmmeter.

   Checking with a high ohm scale, if the high voltage capacitor is normal, the meter will indicate continuity for a short time and should indicate an open circuit once the capacitor is charged. If the above is not the case, check the capacitor with an ohmmeter to see if it is shorted between either of the terminals and case. If it is shorted, replace the capacitor.
5. Reconnect all leads removed from components during testing.
6. Reinstall the outer case (cabinet).
7. Reconnect the power supply cord after the outer case is installed.
8. Run the oven and check all functions.

[5] Procedure E: TEMPERATURE FUSE (OVEN) TEST

1. Disconnect the power supply cord, and then remove outer case.
2. Open the door and block it open.
3. Discharge high voltage capacitor.
4. A continuity check across the temperature fuse terminals should indicate a closed circuit unless the temperature of the temperature fuse reaches approximately 302°F(150°C).

   An open temperature fuse indicates overheating of the oven, exchange the temperature fuse and check inside of oven cavity and for improper setting of cooking time or operation of control unit. Check for restricted air flow through the vent holes of the oven cavity, especially the cooling fan and air guide.
5. Reconnect all leads removed from components during testing.
6. Reinstall the outer case (cabinet).
7. Reconnect the power supply cord after the outer case is installed.
8. Run the oven and check all functions.

CAUTION: IF THE TEMPERATURE FUSE INDICATES AN OPEN CIRCUIT AT ROOM TEMPERATURE, REPLACE IT

[6] Procedure F: SECONDARY INTERLOCK SWITCH TEST

1. Disconnect the power supply cord, and then remove outer case.
2. Open the door and block it open.
3. Discharge high voltage capacitor.
4. Isolate the switch and connect the ohmmeter to the common (COM.) and normally open (NO) terminal of the switch. The meter should indicate an open circuit with the door open and a closed circuit with the door closed. If improper operation is indicated, replace the secondary interlock switch.
5. Reconnect all leads removed from components during testing.
6. Reinstall the outer case (cabinet).
7. Reconnect the power supply cord after the outer case is installed.
8. Run the oven and check all functions.

[7] Procedure F: PRIMARY INTERLOCK SYSTEM TEST

1. DOOR SENSING SWITCH

1. Disconnect the power supply cord, and then remove outer case.
2. Open the door and block it open.
3. Discharge high voltage capacitor.
4. Isolate the switch and connect the ohmmeter to the common (COM.) and normally open (NO) terminal of the switch. The meter should indicate an open circuit with the door open and a closed circuit with the door closed. If improper operation is indicated, replace the door sensing switch.
5. Reconnect all leads removed from components during testing.
6. Reinstall the outer case (cabinet).

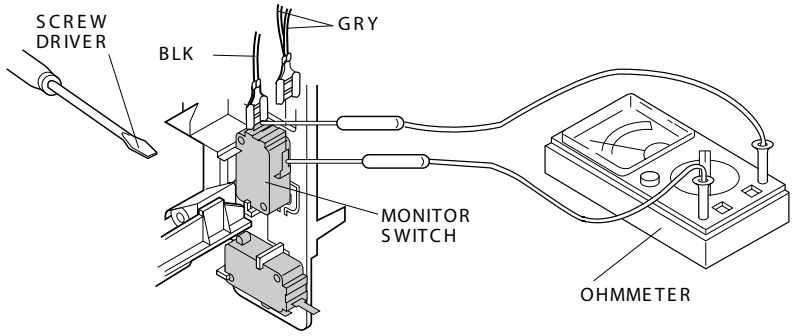
7. Reconnect the power supply cord after the outer case is installed.
8. Run the oven and check all functions.

2. PRIMARY INTERLOCK RELAY (RY2)

1. Disconnect the power supply cord, and then remove outer case.
2. Open the door and block it open.
3. Discharge high voltage capacitor.
4. Disconnect two (2) wire leads from the male tab terminals of the Primary Interlock Relay. Check the state of the relay contacts using a ohmmeter. The relay contacts should be open. If the relay contacts are closed, replace the circuit board entirely or the relay itself.
5. Reconnect all leads removed from components during testing.
6. Reinstall the outer case (cabinet).
7. Reconnect the power supply cord after the outer case is installed.
8. Run the oven and check all functions.

[8] Procedure G: MONITOR SWITCH TEST

1. Disconnect the power supply cord, and then remove outer case.
2. Open the door and block it open.
3. Discharge high voltage capacitor.
4. Before performing this test, make sure that the secondary interlock switch and the primary interlock relay are operating properly, according to the above Switch Test Procedure. Disconnect the wire lead from the monitor switch (COM) terminal. Check the monitor switch operation by using the ohmmeter as follows. When the door is open, the meter should indicate a closed circuit. When the monitor switch actuator is pushed by a screw driver through the lower latch hole on the front plate of the oven cavity with the door opened (in this condition the plunger of the monitor switch is pushed in), the meter should indicate an open circuit. If improper operation is indicated, the switch may be defective. After testing the monitor switch, reconnect the wire lead to the monitor switch (COM) terminal and check the continuity of the monitor circuit.
5. Reconnect all leads removed from components during testing.
6. Reinstall the outer case (cabinet).
7. Reconnect the power supply cord after the outer case is installed.
8. Run the oven and check all functions.



[9] Procedure H: BLOWN MINITOR FUSE TEST

1. Disconnect the power supply cord, and then remove outer case.
2. Open the door and block it open.
3. Discharge high voltage capacitor.
4. If the monitor fuse is blown when the door is opened, check the primary interlock relay, secondary interlock switch and monitor switch according to the "TEST PROCEDURE" for those switches before replacing the blown monitor fuse.

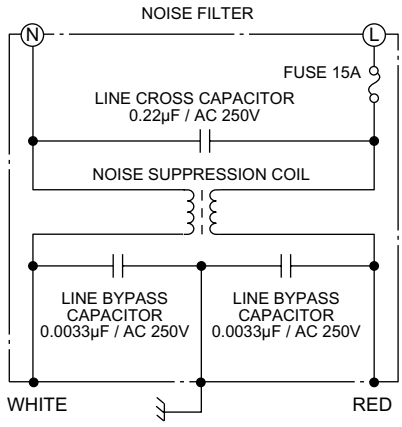
CAUTION: BEFORE REPLACING A BLOWN MONITOR FUSE, TEST THE PRIMARY INTERLOCK RELAY, SECONDARY INTERLOCK SWITCH, DOOR SENSING SWITCH AND MONITOR SWITCH FOR PROPER OPERATION.

If the monitor fuse is blown by improper switch operation, the monitor fuse and monitor switch must be replaced with "monitor fuse and monitor switch assembly" part number FFS-BA026WRKZ or FFS-BA038WRKZ, even if the monitor switch operates normally. The monitor fuse and monitor switch assembly is comprised of a 15 ampere fuse and switch.

5. Reconnect all leads removed from components during testing.
6. Reinstall the outer case (cabinet).
7. Reconnect the power supply cord after the outer case is installed.
8. Run the oven and check all functions.

[10] Procedure I: NOISE FILTER TEST

1. Disconnect the power supply cord, and then remove outer case.
2. Open the door and block it open.
3. Discharge high voltage capacitor.
4. Disconnect the lead wires from the terminal the noise filter. Using an ohmmeter, check between the terminals as described in the following table. If incorrect reading are obtained, replace the noise filter.
5. Reconnect all leads removed from components during testing.
6. Reinstall the outer case (cabinet).
7. Reconnect the power supply cord after the outer case is installed.
8. Run the oven and check all functions.



MEASURING POINT	INDICATION OF OHMMETER
Between N and L	Open circuit.
Between terminal N and WHITE	Short circuit.
Between terminal L and RED	Short circuit.

[11] Procedure J: TOUCH CONTROL PANEL ASSEMBLY TEST

The touch control panel consists of circuits including semiconductors such as LSI, ICs, etc. Therefore, unlike conventional microwave ovens, proper maintenance cannot be performed with only a voltmeter and ohmmeter.

In this service manual, the touch control panel assembly is divided into two units, Control Unit and Key Unit, and troubleshooting by unit replacement is described according to the symptoms indicated.

Before testing,

1) Disconnect the power supply cord and then remove outer case.
2) Open the door and block it open.
3) Discharge high voltage capacitor.
4) Disconnect the leads to the primary of the power transformer.
5) Ensure that these leads remain isolated from other components and oven chassis by using insulation tape.
6) After that procedure, re-connect the power supply cord.

1. Key Unit

NOTE:

1) Check key unit ribbon connection before replacement.
2))Re-install the outer case (cabinet).
3) Reconnect the power supply cord after the outer case is installed.
4) Run the oven and check all functions.

   The following symptoms indicate a defective key unit.

   a) When touching the pads, a certain pad produces no signal at all.

   b) When touching a number pad, two figures or more are displayed.

   c) When touching the pads, sometimes a pad produces no signal.

If the key unit is defective.

1) Disconnect the power supply cord and then remove outer case.
2) Open the door and block it open.
3) Discharge high voltage capacitor.
4) Replace the key unit.
5) Reconnect all leads removed from components during testing.
6) Re-install the outer case (cabinet).
7) Reconnect the power supply cord after the outer case is installed.
8) Run the oven and check all functions.

2. Control Unit.

The following symptoms indicate a defective control unit. Before replacing the control unit, perform the Key unit test (Procedure K) to determine if control unit is faulty.

1) In connection with pads.

   a) When touching the pads, a certain group of pads do not produce a signal.

b) When touching the pads, no pads produce a signal.

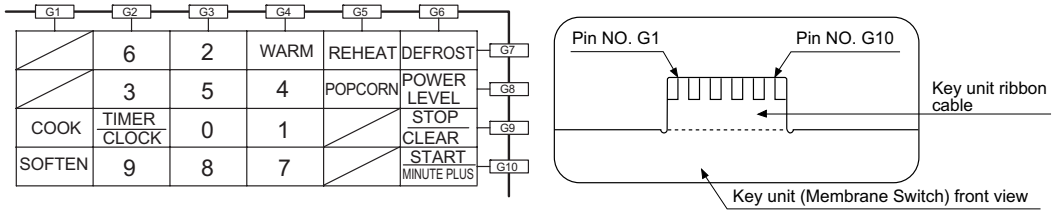
2) In connection with indicators
   a) At a certain digit, all or some segments do not light up.
   b) At a certain digit, brightness is low.
   c) Only one indicator does not light.
   d) The corresponding segments of all digits do not light up; or they continue to light up.
   e) Wrong figure appears.
   f) A certain group of indicators do not light up.
   g) The figure of all digits flicker.
3) Other possible problems caused by defective control unit.
   a) Buzzer does not sound or continues to sound.
   b) Clock does not operate properly.
   c) Cooking is not possible.

When testing is completed,

1) Disconnect the power supply cord and then remove outer case.
2) Open the door and block it open.
3) Discharge high voltage capacitor.
4) Reconnect all leads removed from components during testing.
5) Re-install the outer case (cabinet).
6) Reconnect the power supply cord after the outer case is installed.
7) Run the oven and check all functions.

[12] Procedure K: KEY UNIT TEST

1. Disconnect the power supply cord, and then remove outer case.
2. Open the door and block it open.
3. Discharge high voltage capacitor.
4. Using an ohmmeter and referring to the key unit matrix indicated on the control unit circuit, check the circuit between the pins of the key unit that correspond to the STOP/CLEAR pad. When the pad is pressed, the ohmmeter should indicate short circuit. When the pad is released, the ohmmeter should indicate open circuit. If incorrect readings are obtained, the key unit is faulty and must be replaced. About the other pads, the above method may be used.
5. Reconnect all leads removed from components during testing.
6. Reinstall the outer case (cabinet).
7. Reconnect the power supply cord after the outer case is installed.
8. Run the oven and check all functions.



[13] Procedure L: RELAY TEST

1. Disconnect the power supply cord, and then remove outer case.
2. Open the door and block it open.
3. Discharge high voltage capacitor.
4. Disconnect the leads to the primary of the power transformer.
5. Ensure that these leads remain isolated from other components and oven chassis by using insulation tape.
6. After that procedure, re-connect the power supply cord.
7. Remove the outer case and check voltage between Pin No. 1 of the 3 pin connector (A) and the normal open terminal of the relay RY2 on the control unit with an A.C. voltmeter.

   The meter should indicate 120 volts, if not check oven circuit.

RY1 and RY2 Relay Test

These relays are operated by D.C. voltage

Check voltage at the relay coil with a D.C. voltmeter during the microwave cooking operation.

DC. voltage indicated ..... Defective relay.

DC. voltage not indicated ..... Check diode which is connected to the relay coil. If diode is good, control unit is defective.

RELAY SYMBOL	OPERATIONAL VOLTAGE	CONNECTED COMPONENTS
RY1	Approx. 12.5V D.C.	Oven lamp / Turntable motor / Cooling fan motor
RY2	Approx. 11.2V D.C.	Power transformer

8. If any abnormal condition is defected, replace the control unit.
9. Disconnect the power supply cord and then remove outer case.
10. Open the door and block it open.
11. Discharge high voltage capacitor.
12. Reconnect all leads removed from components during testing.
13. Re-install the outer case (cabinet).
14. Reconnect the power supply cord after the outer case is installed.
15. Run the oven and check all functions.

[14] Procedure M: DEFROST TEST

1. Place one cup of water in the center of the turntable tray in the oven cavity.
2. Close the door, touch the “DEFROST “ pad once.
3. The oven is in Defrost cooking condition.
4. The oven will operate as follows.

MENU	1ST STAGE		2ND STAGE		3RD STAGE		4TH STAGE	
Steaks/ Chops	LEVEL	TIME	LEVEL	TIME	LEVEL	TIME	LEVEL	TIME
0.5lb	70%	1min 2sec.	0%	50sec.	50%	37sec.	30%	40sec.

5. If improper operation is indicated, the control unit is probably defective and should be checked.

[15] Procedure N: FOIL PATTERN ON THE PRINTED WIRING BOARD TEST

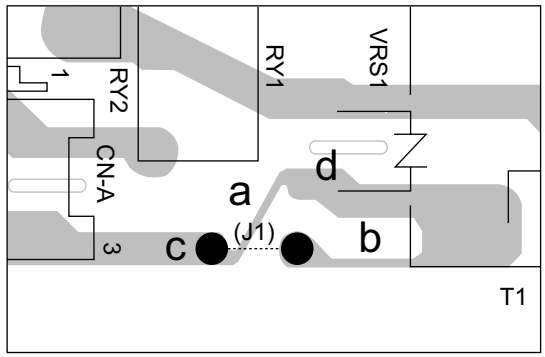
To protect the electronic circuits, this model is provided with a fine foil pattern added to the primary on the PWB, this foil pattern acts as a fuse.

1. Foil pattern check and repairs.

1) Disconnect the power supply cord and then remove outer case.
2) Open the door and block it open.
3) Discharge high voltage capacitor.
4) Follow the troubleshooting guide given below for repair.

STEPS	OCCURRENCE	CAUSE OR CORRECTION
1	Only pattern at “a” is broken.	*Insert jumper wire J1 and solder.
2	Pattern at “a” and “b” are broken.	*Replace control unit.

5) Make a visual inspection of the varistor. Check for burned damage and examine the transformer with a tester for the presence of layer short-circuit (check the primary coil resistance which is approximately 915Ω±10%). If any abnormal condition is detected, replace the control unit.
6) Reconnect all leads removed from components during testing.
7) Re-install the outer case (cabinet).
8) Reconnect the power supply cord after the outer case is installed.
9) Run the oven and check all functions.



2. Follow the troubleshooting guide given below, if indicator does not light up after above check and repairs are finished.

1) Disconnect the power supply cord and then remove outer case.
2) Open the door and block it open.
3) Discharge high voltage capacitor.
4) Disconnect the leads to the primary of the power transformer.
5) Ensure that these leads remain isolated from other components and oven chassis by using insulation tape.
6) After that procedure, re-connect the power supply cord.

7) Follow the troubleshooting guide given below for repair.

STEPS	OCCURRENCE	CAUSE OR CORRECTION
1	The rated AC voltage is not present between Pin No. 1 of the 3-pin connector (A) and the normal open terminal of the relay RY2	Check supply voltage and oven power cord.
2	The rated AC voltage is present at primary side of low voltage transformer.	Low voltage transformer or secondary circuit defective. Check and replace control unit.

8) Disconnect the power supply cord and then remove outer case.

9) Open the door and block it open.

10)Discharge high voltage capacitor.

11)Reconnect all leads removed from components during testing.

12)Re-install the outer case (cabinet).

13)Reconnect the power supply cord after the outer case is installed.

14)Run the oven and check all functions.

CHAPTER 9. TOUCH CONTROL PANEL ASSEMBLY

[1] OUTLINE OF TOUCH CONTROL PANEL

The touch control section consists of the following units as shown in the touch control panel circuit.

(1) Key Unit (2) Control Unit

The principal functions of these units and their related signals are explained below.

1. Key Unit

The key unit is composed of a matrix, signals generated in the LSI are sent to the key unit through P24, P25, P26, P31, P32 and P33. When a key pad is touched, a signal is completed through the key unit and passed back to the LSI through P50, P51, P52 and P53 to perform the function that was requested.

2. Control Unit

Control unit consists of LSI, reset circuit, indicator circuit, power source circuit, relay circuit, buzzer circuit and synchronizing signal circuit.

1) Reset Circuit

   This circuit generates a signal which resets the LSI to the initial state when power is supplied.

2) Indicator Circuit

   This circuit consists of 4-digits, 12-segments and 3-common electrodes using a Liquid Crystal Display.

3) Power Source Circuit

   This circuit generates voltage necessary in the control unit from the AC line voltage. In addition, the synchronizing signal is available in order to compose a basic standard time in the clock circuit.

Symbol	Voltage	Application
VSS	-5V	LSI(IC1)

4) Relay Circuit

   To drive the magnetron, fan motor, turntable motor and light the oven lamp.

5) Buzzer Circuit

   The buzzer is responsive to signals from the LSI to emit audible sounds (key touch sound and completion sound).

6) Synchronizing Signal Circuit

   The power source synchronizing signal is available in order to compose a basic standard time in the clock circuit. It accompanies a very small error because it works on commercial frequency.

7) Door Sensing Switch

   A switch to “tell” the LSI if the door is open or closed.

[2] SERVICING FOR TOUCH CONTROL PANEL

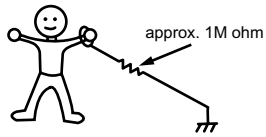
1. Precautions for Handling Electronic Components

This unit uses CMOS LSI in the integral part of the circuits. When handling these parts, the following precautions should be strictly followed. CMOS LSI have extremely high impedance at its input and output terminals. For this reason, it is easily influenced by the surrounding high voltage power source, static electricity charge in clothes, etc., and sometimes it is not fully protected by the built-in protection circuit.

In order to protect CMOS LSI.

1) When storing and transporting, thoroughly wrap them in aluminium foil. Also wrap PW boards containing them in aluminium foil.

2) When soldering, ground the technician as shown in the figure and use grounded soldering iron and work table.



2. Servicing of Touch Control Panel

We describe the procedures to permit servicing of the touch control panel of the microwave oven and the precautions you must take when doing so. To perform the servicing, power to the touch control panel is available either from the power line of the oven itself or from an external power source.

1. Servicing the touch control panel with power supply of the oven :

CAUTION: THE HIGH VOLTAGE TRANSFORMER OF THE MICROWAVE OVEN IS STILL LIVE DURING SERVICING AND PRESENTS A HAZARD .

Therefore, before checking the performance of the touch control panel,

1) Disconnect the power supply cord and then remove outer case.

2) Open the door and block it open.
3) Discharge high voltage capacitor.
4) Disconnect the leads to the primary of the power transformer.
5) Ensure that these leads remain isolated from other components and oven chassis by using insulation tape.
6) After that procedure, re-connect the power supply cord.

After checking the performance of the touch control panel,

1) Disconnect the power supply cord.
2) Open the door and block it open.
3) Re-connect the leads to the primary of the power transformer.
4) Re-install the outer case (cabinet).
5) Re-connect the power supply cord after the outer case is installed.
6) Run the oven and check all functions.
   a) On some models, the power supply cord between the touch control panel and the oven itself is so short that the two can't be separated. For those models, check and repair all the controls (sensor-related ones included) of the touch control panel while keeping it connected to the oven.
   b) On some models, the power supply cord between the touch control panel and the oven proper is so long enough that they may be separated from each other. For those models, therefore, it is possible to check and repair the controls of the touch control panel while keeping it apart from the oven proper; in this case you must short both ends of the door sensing switch (on PWB) of the touch control panel with a jumper, which brings about an operational state that is equivalent to the oven door being closed. As for the sensor-related controls of the touch control panel, checking them is possible if the dummy resistor(s) with resistance equal to that of the controls are used.

2. Servicing the touch control panel with power supply from an external power source:

   Disconnect the touch control panel completely from the oven proper, and short both ends of the door sensing switch (on PWB) of the touch control panel, which brings about an operational state that is equivalent to the oven door being closed. Connect an external power source to the power input terminal of the touch control panel, then it is possible to check and repair the controls of the touch control panel; it is also possible to check the sensor-related controls of the touch control panel by using the dummy resistor(s).

3. Servicing Tools

Tools required to service the touch control panel assembly.

1) Soldering iron: 60W

   (It is recommended to use a soldering iron with a grounding terminal.)

2) Oscilloscope: Single beam, frequency range: DC - 10MHz type or more advanced model.
3) Others: Hand tools

4. Other Precautions

1) Before turning on the power source of the control unit, remove the aluminium foil applied for preventing static electricity.
2) Connect the connector of the key unit to the control unit being sure that the lead wires are not twisted.
3) After aluminium foil is removed, be careful that abnormal voltage due to static electricity etc. is not applied to the input or output terminals.
4) Attach connectors, electrolytic capacitors, etc. to PWB, making sure that all connections are tight.
5) Be sure to use specified components where high precision is required.

CHAPTER 10. PRECAUTIONS FOR USING LEAD-FREE SOLDER

[1] Employing lead-free solder

The "Main PWB" of this model employs lead-free solder. This is indicated by the "LF" symbol printed on the PWB and in the service manual. The suffix letter indicates the alloy type of the solder.

Example:

Indicates lead-free solder of tin, silver and copper

[2] Using lead-free wire solder

When repairing a PWB with the "LF" symbol, only lead-free solder should be used. (Using normal tin/lead alloy solder may result in cold soldered joints and damage to printed patterns.)

As the melting point of lead-free solder is approximately 40°C higher than tin/lead alloy solder, it is recommend that a dedicated bit is used, and that the iron temperature is adjusted accordingly.

[3] Soldering

As the melting point of lead-free solder (Sn-Ag-Cu) is higher and has poorer wettability, (flow), to prevent damage to the land of the PWB, extreme care should be taken not to leave the bit in contact with the PWB for an extended period of time. Remove the bit as soon as a good flow is achieved. The high content of tin in lead free solder will cause premature corrosion of the bit. To reduce wear on the bit, reduce the temperature or turn off the iron when it is not required.

Leaving different types of solder on the bit will cause contamination of the different alloys, which will alter their characteristics, making good soldering more difficult. It will be necessary to clean and replace bits more often when using lead-free solder. To reduce bit wear, care should be taken to clean the bit thoroughly after each use.

CHAPTER 11. COMPONENT REPLACEMENT AND ADJUSTMENT PROCEDURE

[1] WARNING

WARNING AGAINST HIGH VOLTAGE:

Microwave ovens contain circuitry capable of producing very high voltage and current, contact with following parts may result in severe, possibly fatal, electric shock.
(Example)
High Voltage Capacitor, Power Transformer, Magnetron, High Voltage Rectifier Assembly, High Voltage Harness etc..

WARNING: **Avoid possible exposure to microwave energy. Please follow the instructions below before operating the oven.**

1. Disconnect the power supply cord.
2. Make sure that a definite "click" can be heard when the microwave oven door is unlatched. (Hold the door in a closed position with one hand, then push the door open button with the other, this causes the latch leads to rise, it is then possible to hear a "click" as the door switches operate.)
3. Visually check the door and cavity face plate for damage (dents, cracks, signs of arcing etc.).

Carry out any remedial work that is necessary before operating the oven.
Do not operate the oven if any of the following conditions exist;
1. Door does not close firmly.
2. Door hinge, support or latch hook is damaged.
3. The door gasket or seal is damaged.
4. The door is bent or warped.
5. There are defective parts in the door interlock system.
6. There are defective parts in the microwave generating and transmission assembly.
7. There is visible damage to the oven.

Do not operate the oven:
1. Without the RF gasket (Magnetron).
2. If the wave guide or oven cavity are not intact.
3. If the door is not closed.
4. If the outer case (cabinet) is not fitted.

WARNING FOR WIRING

To prevent an electric shock, take the following precautions.
1. Before wiring,
   1) Disconnect the power supply cord.
   2) Open the door block it open.
   3) Discharge the high voltage capacitor and wait for 60 seconds.
2. Don't let the wire leads touch to the following parts;
   1) High voltage parts:
      Magnetron, High voltage transformer, High voltage capacitor and High voltage rectifier assembly.
   2) Hot parts:
      Oven lamp, Magnetron, Power transformer and Oven cavity.
   3) Sharp edge:
      Bottom plate, Oven cavity, Waveguide flange and other metallic plate.
   4) Movable parts (to prevent a fault)
      Fan blade, Fan motor, Turntable motor, Switch, Switch lever, Open button.
3. Do not catch the wire leads in the outer case cabinet.
4. Insert the positive lock connector until its pin is locked and make sure that the wire leads do not come off even if the wire leads are pulled.
5. To prevent an error function, connect the wire leads correctly, referring to the Pictorial Diagram.

Please refer to “OVEN PARTS, CABINET PARTS, CONTROL PANEL PARTS, DOOR PARTS”, when carrying out any of the following removal procedures:

[2] OUTER CASE REMOVAL

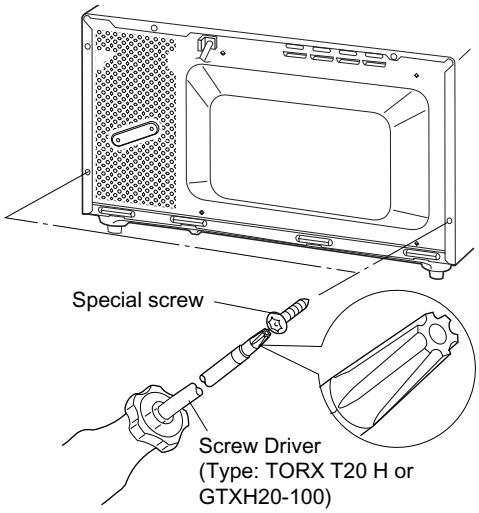
To remove the outer case, procedure as follows.

1. Disconnect the power supply cord.
2. Open the oven door and block it open.
3. Remove the two (2) screws from the lower portion of the rear cabinet using a T20H Torx type or GTXH20-100 screw driver.
4. Remove the remaining three (3) screws from the upper portion of the rear and two (2) screws along the right side of outer case.
5. Slide the entire outer case back out about 1 inch (3 cm) to free it from retaining clips on the cavity face plate.
6. Lift entire outer case from the unit.

CAUTION: DISCONNECT OVEN FROM POWER SUPPLY BEFORE REMOVING OUTER CASE.

DISCHARGE THE HIGH VOLTAGE CAPACITOR BEFORE TOUCHING ANY OVEN COMPONENTS OR WIRING.

NOTE: **When replacing the outer case, the 2 special Torx screws must be reinstalled in the same locations.**



[3] MAGNETRON REMOVAL

1. Disconnect the power supply cord and remove outer case.
2. Open the oven door and block it open.
3. Discharge high voltage capacitor.
4. Remove the two (2) screws holding the air duct to the oven cavity.
5. Release the air duct from the oven cavity.
6. Disconnect the wire leads from magnetron.
7. Remove the four (4) screws holding the magnetron to the waveguide.
8. Remove the magnetron from waveguide.
9. Now, the magnetron is free.

CAUTION: WHEN REPLACING THE MAGNETRON, BE SURE THE R.F. GASKET IS IN PLACE AND THE MAGNETRON MOUNTING SCREWS ARE TIGHTENED SECURELY.

[4] HIGH VOLTAGE COMPONENTS REMOVAL? (?HIGH VOLTAGE CAPACITOR AND HIGH VOLTAGE RECTIFIER ASSEMBLY)

To remove the components, proceed as follows.

1. Disconnect the power supply cord and remove outer case.
2. Open the oven door and block it open.
3. Discharge high voltage capacitor.
4. Disconnect the high voltage wire (white) of the power transformer from high voltage capacitor.
5. Disconnect the H.V. wire of the H.V. rectifier assembly from the magnetron.
6. Disconnect the filament lead (red) of the power transformer from the H.V. capacitor.
7. Remove one (1) screw holding capacitor holder to bottom plate.
8. Remove one (1) screw holding ground side terminal of high voltage rectifier assembly, and remove capacitor holder.
9. Disconnect the terminal of high voltage rectifier assembly from high voltage capacitor.
10. Now the H.V. rectifier assembly and H.V. capacitor should be free.

CAUTION: WHEN REPLACING HIGH VOLTAGE RECTIFIER ASSEMBLY, ENSURE THAT THE CATHODE (GROUND) CONNECTION IS SECURELY FIXED TO THE CAPACITOR HOLDER WITH A GROUNDING SCREW.

CAUTION: DO NOT REPLACE ONLY HIGH VOLTAGE RECTIFIER. WHEN REPLACING IT, REPLACE HIGH VOLTAGE RECTIFIER ASSEMBLY.

[5] POWER TRANSFORMER REMOVAL

1. REMOVAL

1. Disconnect the power supply cord and remove outer case.
2. Open the oven door and block it open.
3. Discharge high voltage capacitor.
4. Disconnect the wire leads (main wire harness) from power transformer.
5. Disconnect the filament lead (red) of the power transformer from magnetron.
6. Disconnect the leads of the power transformer from high voltage capacitor.
7. Remove the four (4) screws holding the transformer to bottom plate from the upper side and bottom side.
8. Remove the transformer.
9. Now the power transformer is free.

2. REINSTALL

1. Rest transformer on the bottom plate with its primary terminals toward the oven face plate.
2. Secure transformer with four (4) screws to the bottom plate (two screws from upper side and two screws from bottom side).
3. Re-connect wire leads (primary and high voltage) and filament leads to the power transformer, magnetron and high voltage capacitor, referring to "Pictorial Diagram".
4. Re-install outer case and check that the oven is operating properly.

[6] POSITIVE LOCK CONNECTOR (NO-CASE TYPE) REMOVAL

1. Disconnect the power supply cord, and remove outer case.
2. Open the door and block it open.

3. Discharge high voltage capacitor.
4. Push the lever of positive lock® connector.
5. Pull down on the positive lock® connector.

CAUTION: WHEN CONNECTING THE POSITIVE LOCK® CONNECTORS TO THE TERMINALS, INSTALL THE POSITIVE LOCK® SO THAT THE LEVER FACES YOU.

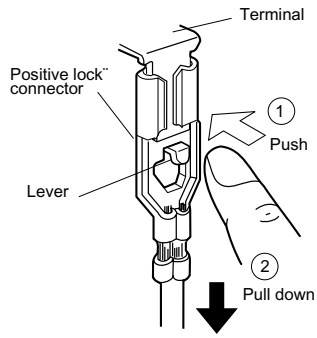


Figure C-1. positive lock® connector

[7] CONTROL PANEL ASSEMBLY REMOVAL

1. Disconnect the power supply cord and remove outer case.
2. Open the door and block it open.
3. Discharge high voltage capacitor.
4. Disconnect the leads from the control unit.
5. Remove the one (1) screw holding the control panel decoration to the oven cavity front plate.
6. Remove the one (1) screw holding the control panel to the front plate of the oven cavity.
7. Now, the control panel assembly is free.

[8] GRAPHIC SHEET AND MEMBRANE SWITCH REPLACEMENT

1. REMOVAL

1. Disconnect the power supply cord and then remove outer case.
2. Open the door and block it open.
3. Discharge high voltage capacitor.
4. Remove the control panel assembly, referring to chapter of CONTROL PANEL ASSEMBLY REMOVAL.
5. Remove the three (3) screws holding the control unit to the control panel frame. And remove the control unit.
6. Remove the rubber connector from the long slit on the control panel frame.
7. Tear away the graphic sheet from the control panel frame.
8. Tear away the membrane switch from the control panel frame.

2. REINSTALL

1. Remove remaining adhesive on the control panel frame surfaces with a soft cloth soaked in alcohol.
2. Tear the backing paper from the new membrane switch.
3. Insert the ribbon cable of the membrane switch into the slit of the control panel frame.
4. Adjust the upper edge and right edge of the membrane switch to the small depression on the surface of the control panel frame.
5. Attach the membrane switch to the control panel frame by rubbing with a soft cloth not to scratch.
6. Tear the backing paper from the new graphic sheet.
7. Adjust the upper edge and right edge of the graphic sheet to the large depression on the surface of the control panel frame.
8. Attach the graphic sheet to the control panel frame by rubbing with a soft cloth not to scratch.
9. Tear the small backing paper from the ribbon cable of the membrane switch.
10. Insert the two (2) hole of the ribbon cable into the two (2) pins of the control panel frame (rear side).
11. Attach the ribbon cable to the control panel frame rear side.
12. Place the edge of the membrane switch's ribbon cable on the lower portion of the liquid crystal display.
13. Insert the rubber connector into the long slit on the control panel frame.
14. Reinstall the control unit to the control panel frame with the three (3) screws.

NOTE: **Do not contact the conductor portion of the ribbon cable (edge) and the rubber connector directly with your fingers. This is to avoid oxidized.**

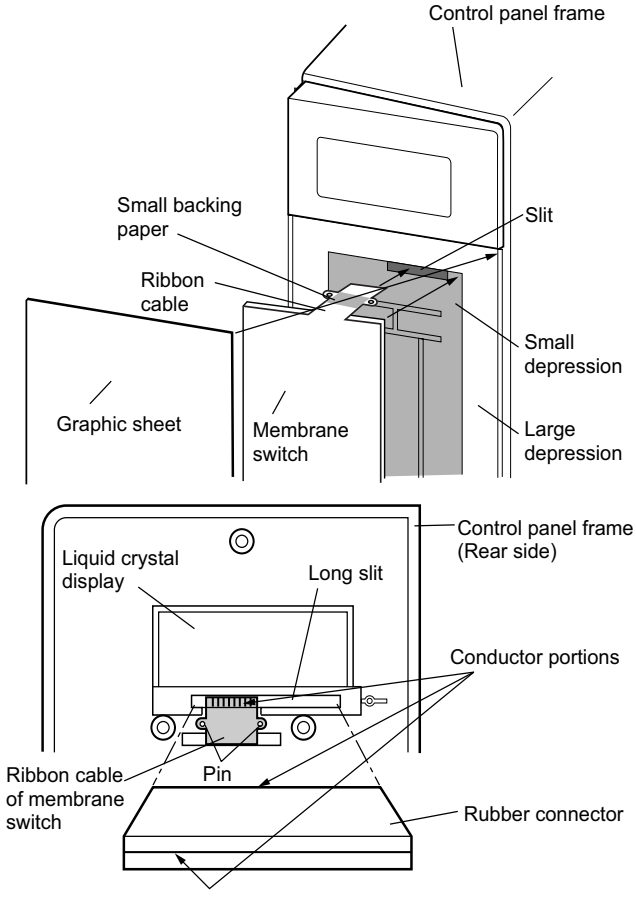


Figure C-2. Graphic Sheet and Membrane Switch Replacement

[9] POWER SUPPLY CORD REPLACEMENT

1. REMOVAL

1. Disconnect the power supply cord, and remove outer case.
2. Open the door and block it open.
3. Discharge high voltage capacitor.
4. Remove the single (1) screw holding the green wire to the oven cavity back plate.
5. Disconnect the leads of the power supply cord from the noise filter, referring to the Figure C-3(a).
6. Release the moulding cord stopper of the power supply cord from the square hole of the oven cavity back plate, referring to the Figure C-3(b).

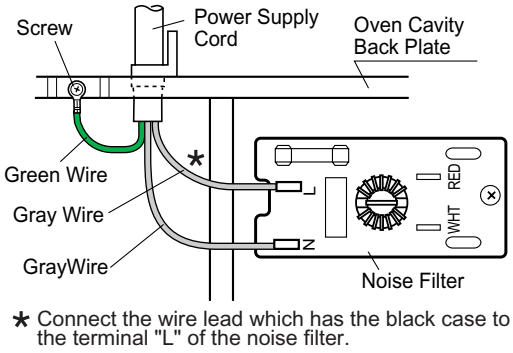


Figure C-3(a) Power Supply Cord Replacement

7. Now, the power supply cord is free.

2. REINSTALL

1. Insert the moulding cord stopper of power supply cord into the square hole of the rear cabinet, referring to the Figure C-3 (b).
2. Install the earth wire lead of power supply cord to the oven cavity back plate with one (1) screw and tight the screw.
3. Connect the gray wire leads of power supply cord to the noise filter correctly, referring to the Pictorial Diagram.
4. Re-install outer case and check that the oven is operating properly.

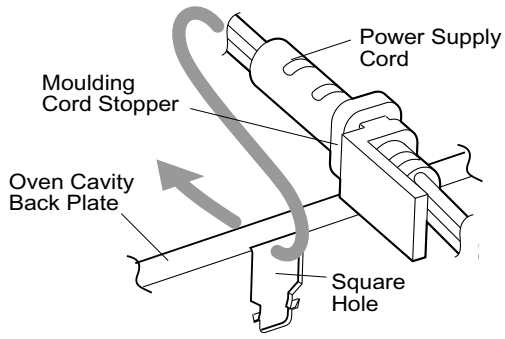


Figure C-3(b) Power Supply Cord Replacement

[10] TURNTABLE MOTOR REMOVAL

1. REMOVAL

1. Disconnect the power supply cord.
2. Remove turntable and turntable support from oven cavity.
3. Lay the oven on it's backside. Remove the turntable motor cover by snipping off the material in four corners.
4. Where the corners have been snipped off bend corner areas flat. No sharp edges must be evident after removal of the turntable motor cover.
5. Disconnect wire leads from turntable motor.

   (See "Positive lock connector removal")
6. Remove one (1) screw holding turntable motor to oven cavity.
7. Remove the TTM packing from the turntable motor.
8. Now, the turntable motor is free.

2. REINSTALL

1. Re-install the TTM packing.
2. Re-install the turntable motor with the TTM packing with the single (1) screw to the oven cavity bottom plate.
3. Re-connect the wire leads to the turntable motor.
4. Insert the tab of the turntable motor cover into the hole of the bottom plate.
5. Re-install the turntable motor cover to the bottom plate with one (1) screw.

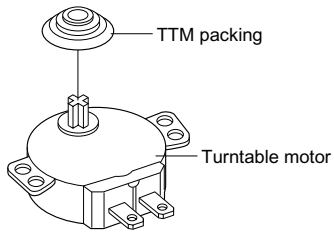


Figure C-4. TTM packing Installation

[11] COOLING FAN MOTOR REMOVAL

1. REMOVAL

1. Disconnect the power supply cord and remove outer case.
2. Open the door and block it open.
3. Discharge high voltage capacitor.
4. Disconnect the wire leads from the fan motor.
5. Remove the two (2) screws holding the fan motor to the oven cavity back plate.
6. Remove the fan blade from the fan motor shaft according to the following procedure.
7. Hold the edge of the rotor of the fan motor by using a pair of groove joint pliers.

CAUTION: MAKE SURE THAT ANY PIECES DO NOT ENTER THE GAP BETWEEN THE ROTOR AND THE STATOR OF THE FAN MOTOR. BECAUSE THE ROTOR IS EASY TO BE SHAVEN BY PLIERS AND METAL PIECES MAY BE PRODUCED.

DO NOT TOUCH THE PLIERS TO THE COIL OF THE FAN MOTOR BECAUSE THE COIL MAY BE CUT OR INJURED.

DO NOT DISFIGURE THE BRACKET BY TOUCHING WITH THE PLIERS.

8. Remove the fan blade assembly from the shaft of the fan motor by pulling and rotating the fan blade with your hand.
9. Now, the fan blade will be free.

CAUTION: DO NOT RE-USE THE REMOVED FAN BLADE BECAUSE THE HOLE (FOR SHAFT) MAY BE LARGER THAN NORMAL.

10. Now, the fan motor is free.

2. INSTALLATION

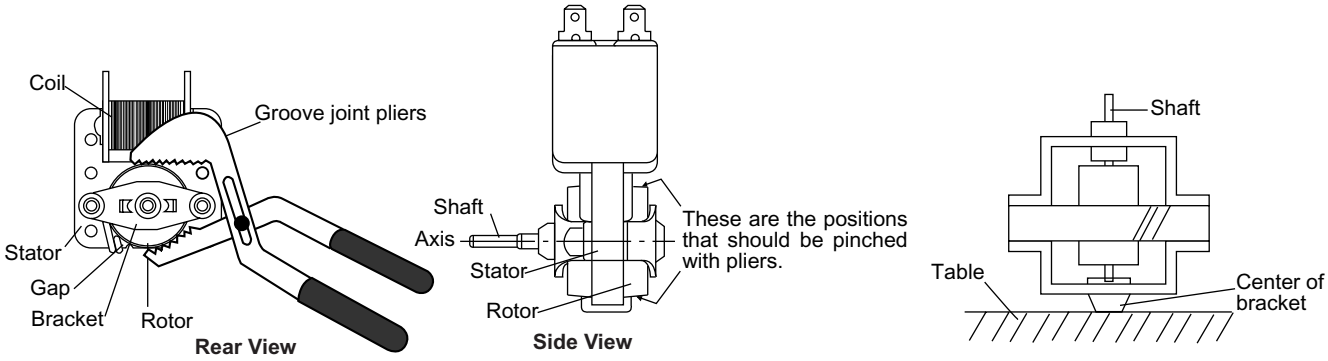
1. Install the fan blade to the fan motor shaft according to the following procedure.
2. Hold the center of the bracket which supports the shaft of the fan motor on the flat table.
3. Apply the screw lock tight into the hole (for shaft) of the fan blade.
4. Install the fan blade to the shaft of fan motor by pushing the fan blade with a small, light weight, ball peen hammer or rubber mallet.

CAUTION: DO NOT HIT THE FAN BLADE STRONGLY WHEN INSTALLED BECAUSE THE BRACKET MAY BE TRANSFORMED.

MAKE SURE THAT THE FAN BLADE ROTATES SMOOTH AFTER INSTALLED.

MAKE SURE THAT THE AXIS OF THE SHAFT IS NOT SLANTED.

5. Install the fan motor assembly to the oven cavity back plate with two (2) screws.
6. Connect the wire leads to the magnetron and fan motor, referring to the pictorial diagram.



[12] DOOR SENSING SWITCH/SECONDARY INTERLOCK SWITCH AND MONITOR SWITCH REMOVAL

1. REMOVAL

1. Disconnect the power supply cord and remove outer case.
2. Open the door and block it open.
3. Discharge high voltage capacitor.
4. Remove the control panel assembly, referring to section of CONTROL PANEL ASSEMBLY REMOVAL.
5. Remove the switch lever from the oven cavity.
6. Disconnect wire leads from the switches.
7. Remove two (2) screws holding latch hook to oven flange.
8. Remove latch hook assembly from oven flange.
9. Push outward on the two (2) retaining tabs holding switch in place.
10. Switch is now free.

2. REINSTALL

1. Re-install each switch in its place. The secondary interlock/monitor switches are in the lower position and the door sensing switch is in the upper position.
2. Secure latch hook (with two (2) mounting screws) to oven flange.
3. Re-connect wire leads to each switch. Refer to pictorial diagram.
4. Install the switch lever to the oven cavity.
5. Reinstall the control panel assembly to the oven cavity.
6. Reconnect wire leads to the control unity, referring to the pictorial diagram.
7. Make sure that the monitor switch is operating properly and check continuity of the monitor circuit. Refer to chapter "Test Procedure" and Adjustment procedure.

[13] DOOR SENSING SWITCH/SECONDARY INTERLOCK SWITCH AND MONITOR SWITCH ADJUSTMENT

1. Adjustment

1. Disconnect the power supply cord, and then remove outer case.
2. Open the door and block it open.
3. Discharge high voltage capacitor.

If the door sensing switch, secondary interlock switch and monitor switch do not operate properly due to a misadjustment, the following adjustment should be made.

4. Loosen the two (2) screws holding latch hook to the oven cavity front flange.
5. With door closed, adjust latch hook by moving it back and forth, and up and down. In and out play of the door allowed by the upper and lower position of the latch hook should be less than 0.5mm. The vertical position of the latch hook should be adjusted so that the door sensing switch and secondary interlock switch are activated with the door closed. The horizontal position of the latch hook should be adjusted so that the plunger of the monitor switch is pressed with the door closed.
6. Secure the screws with washers firmly.
7. Check the operation of all switches. If each switch has not activated with the door closed, loosen screw and adjust the latch hook position.

2. After adjustment, check the following.

1. In and out play of door remains less than 0.5mm when in the latched position. First check upper position of latch hook, pushing and pulling upper portion of door toward the oven face. Then check lower portion of the latch hook, pushing and pulling lower portion of the door toward the oven face. Both results (play in the door) should be less than 0.5mm.
2. The door sensing switch and secondary interlock switch interrupt the circuit before the door can be opened.
3. Monitor switch contacts close when door is opened.
4. Re-install outer case and check for microwave leakage around door with an approved microwave survey meter. (Refer to Microwave Measurement Procedure.)

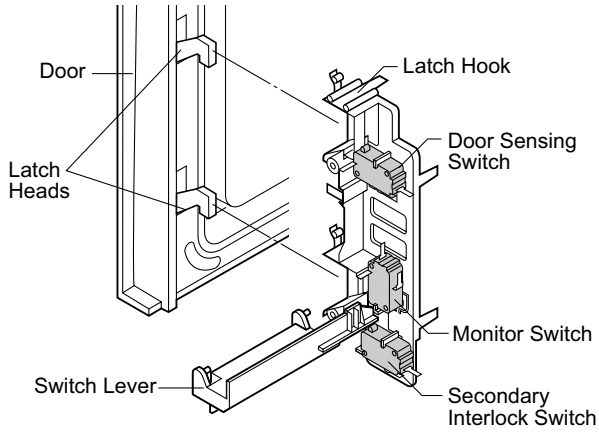


Figure C-5. Latch Switch Adjustments

[14] DOOR REPLACEMENT

1. REMOVAL

1. Disconnect the power supply cord.
2. Open the door slightly.
3. Insert a putty knife (thickness of about 0.5mm) into the gap between the choke cover and corner portion of door panel as shown in Figure C-6 to free engaging parts.
4. Pry the choke cover by inserting a putty knife in order shown in figure C-6.
5. Release choke cover from door panel.
6. Now choke cover is free.

NOTE: **When carrying out any repair to the door, do not bend or warp the slit choke (tabs on the door panel assembly) to prevent microwave leakage.**

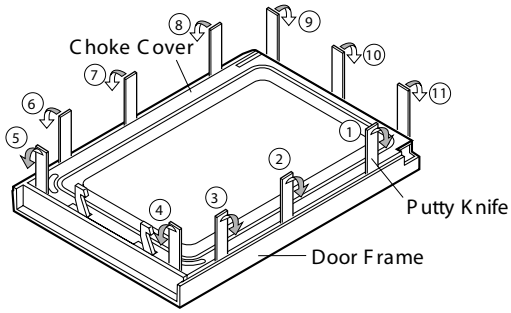


Figure C-6. Door Disassembly

7. Release two (2) pins of door panel from two (2) holes of upper and lower oven hinges by lifting up.
8. Now, door panel is free from oven cavity.
9. Release door panel from ten (10) tabs of door frame and remove door frame by sliding the door panel downward.
10. Now, door panel with sealer film is free.
11. Tear sealer film from door panel.
12. Now, door panel is free.
13. Slide latch head upward and remove it from door frame with releasing latch spring from door frame and latch head.
14. Now, latch head and latch spring are free.
15. Remove door screen from door frame.
16. Now, door screen is free.
17. Unfolded each six (6) tab of the door decoration upper and lower by using a pair of needle-nose pliers. And remove the door decoration upper and lower from the door frame. Now, the door frame is loose.

2. REINSTALL

1. Insert each six (6) tab of the door decoration upper and lower into each slit of the door frame and bend the tabs by using a pair of needle-nose pliers.
2. Re-install door screen to door frame.
3. Re-install latch spring to the head. Re-install latch spring to the door frame. Re-install latch head to the door frame.
4. Re-install door panel to door frame by fitting ten (10) tabs of door frame to ten (10) holes of door panel.
5. Put sealer film on door panel. Refer to "Sealer Film" and figure C-8, on how to handle the new film.
6. Catch two (2) pins of door panel on two (2) hole of upper and lower oven hinges.
7. Re-install choke cover to door panel by pushing.

NOTE: **After any service to the door;**

1) **Make sure that door sensing switch, secondary interlock switch and monitor switch are operating properly. (Refer to chapter "Test Procedures".).**
2) **An approved microwave survey meter should be used to assure compliance with proper microwave radiation emission limitation standards.**

3. After any service, make sure of the following :

1. Door latch heads smoothly catch latch hook through latch holes and that latch head goes through center of latch hole.
2. Deviation of door alignment from horizontal line of cavity face plate is to be less than 1.0mm.
3. Door is positioned with its face pressed toward cavity face plate.
4. Check for microwave leakage around door with an approved microwave survey meter. (Refer to Microwave Measurement Procedure.)

NOTE: **The door on a microwave oven is designed to act as an electronic seal preventing the leakage of microwave energy from oven cavity during cook cycle. This function does not require that door be air-tight, moisture (condensation)-tight or light-tight. Therefore, occasional appearance of moisture, light or sensing of gentle warm air movement around oven door is not abnormal and do not of themselves, indicate a leakage of microwave energy from oven cavity.**

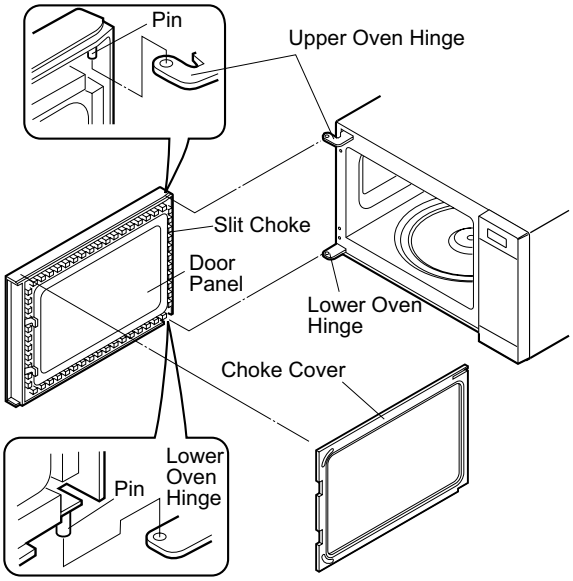


Figure C-7. Door Replacement

4. SEALER FILM

1. Put the adhesive tape on the backing film of the sealer film as shown in Fig. C-8
2. Tear the backing film by pulling the adhesive tape.
3. Put the pasted side of the sealer film on the door panel

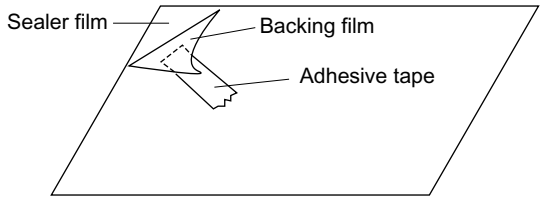


Figure C-8. Sealer film

CHAPTER 12. CIRCUIT DIAGRAMS

[1] Pictorial Diagram (Figure S-1)

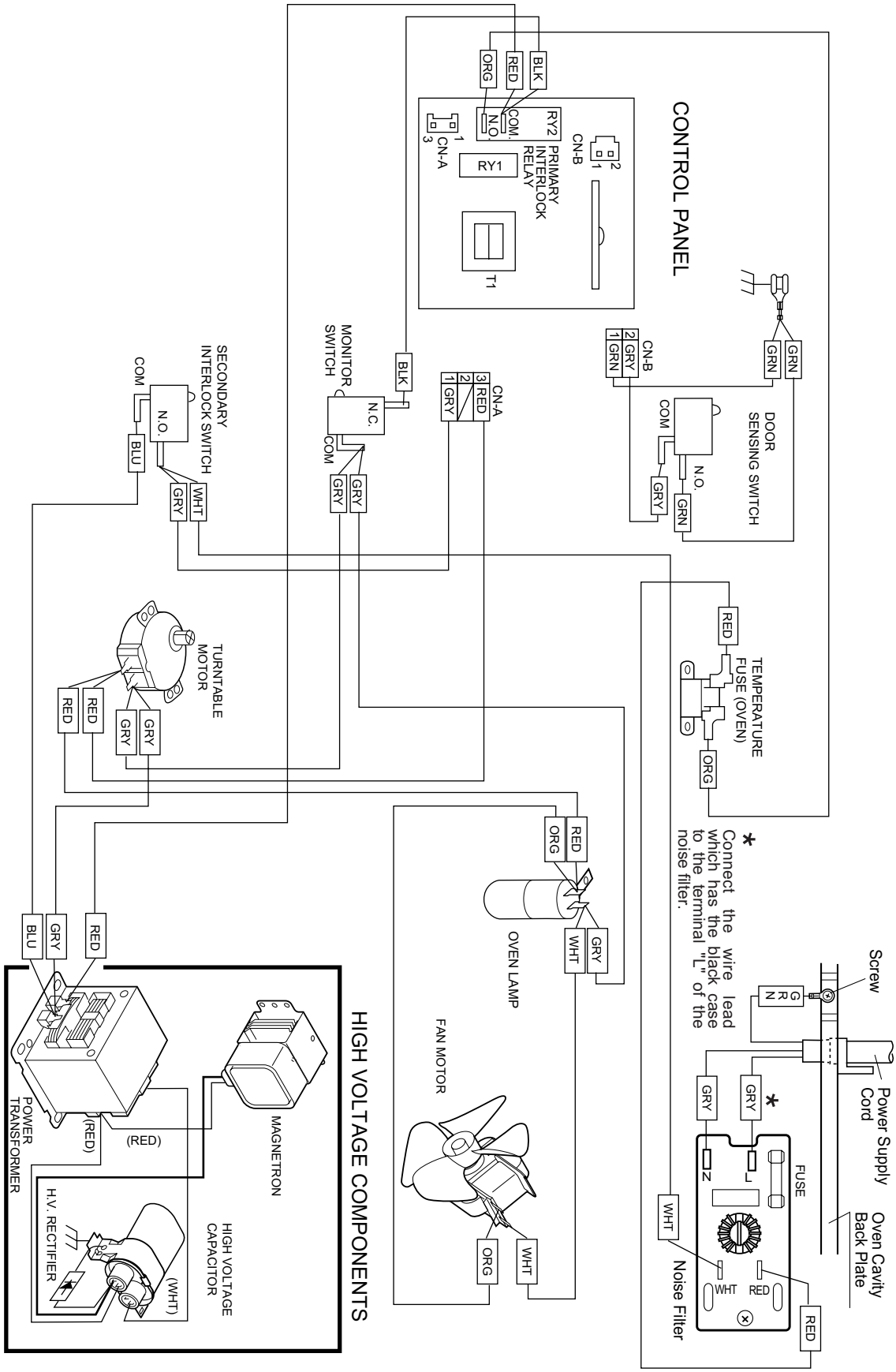


Figure S-1. Pictorial Diagram

[2] Control Panel Circuit (Figure S-2)

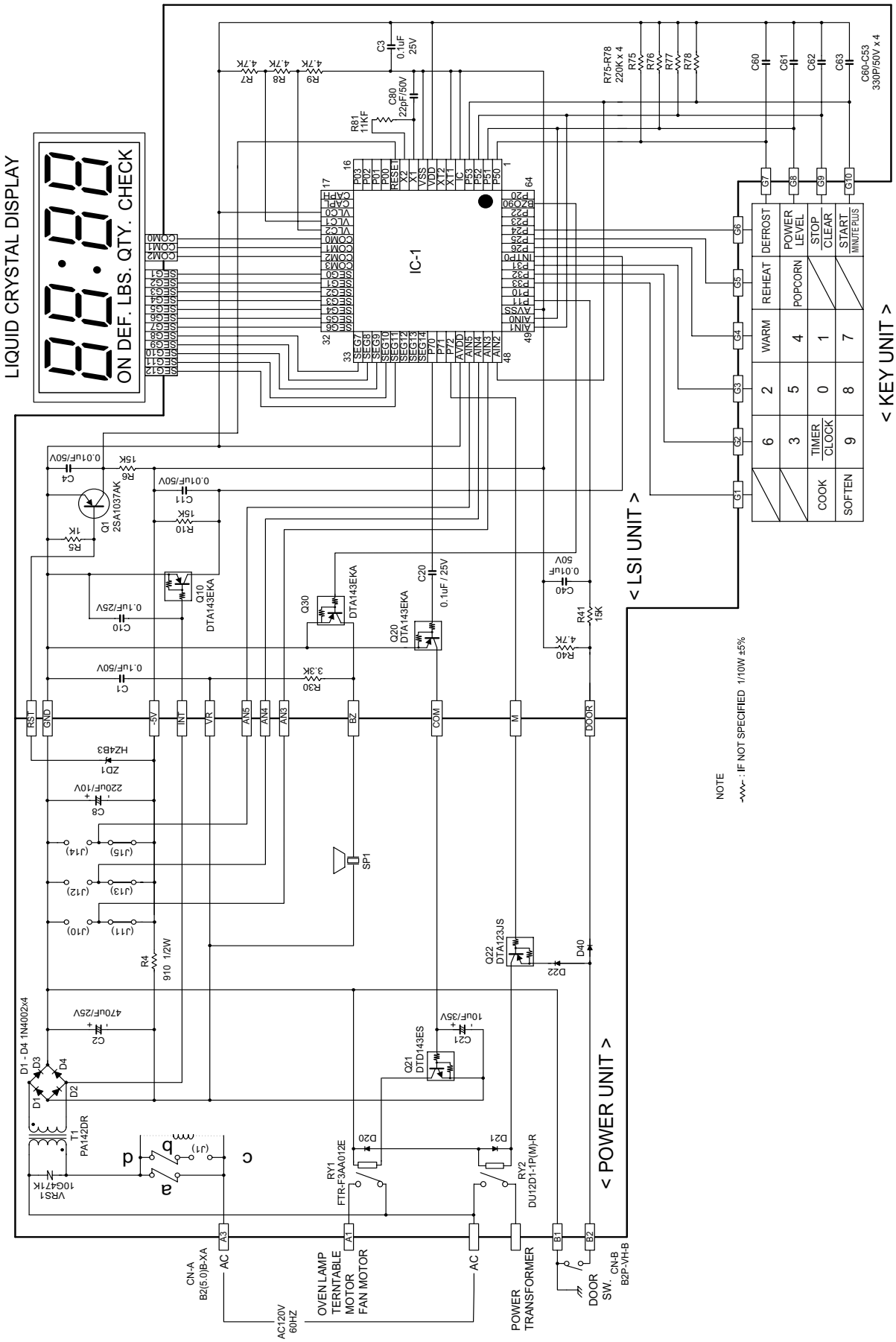


Figure S-2. Control Panel Circuit

[3] Printed Wiring Board (Figure S-3)

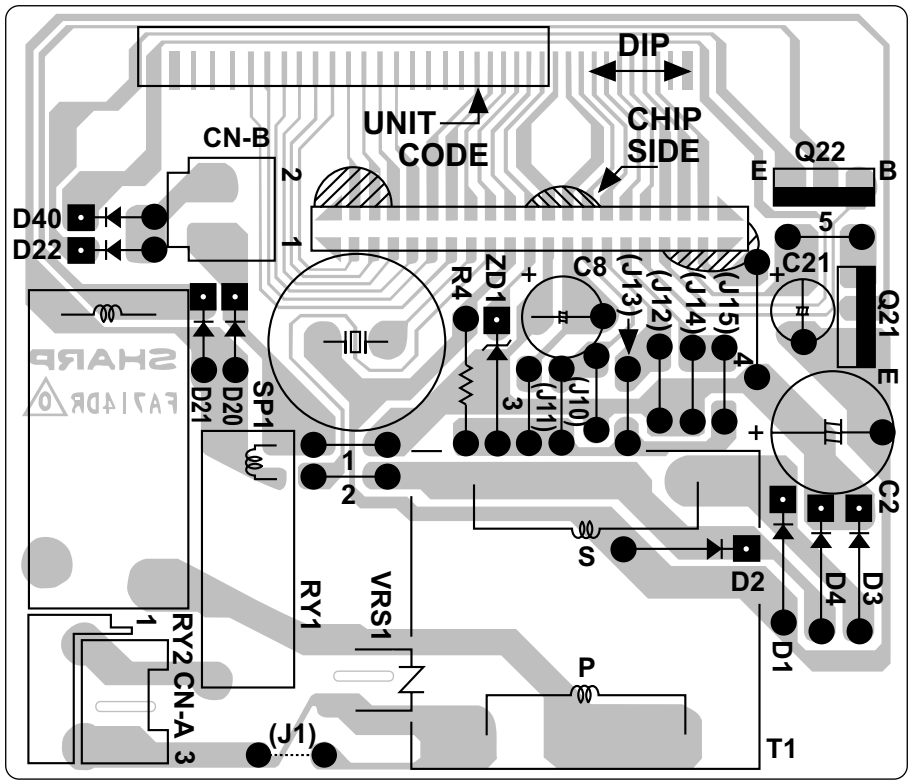


Figure S-3. Printed Wiring Board

SHARP PARTS GUIDE

MICROWAVE OVEN

HOW TO ORDER REPLACEMENT PARTS

To have your order filled promptly and correctly, please furnish the following information.

1. MODEL NUMBER
2. REF. NO.
3. PART NO.
4. DESCRIPTION

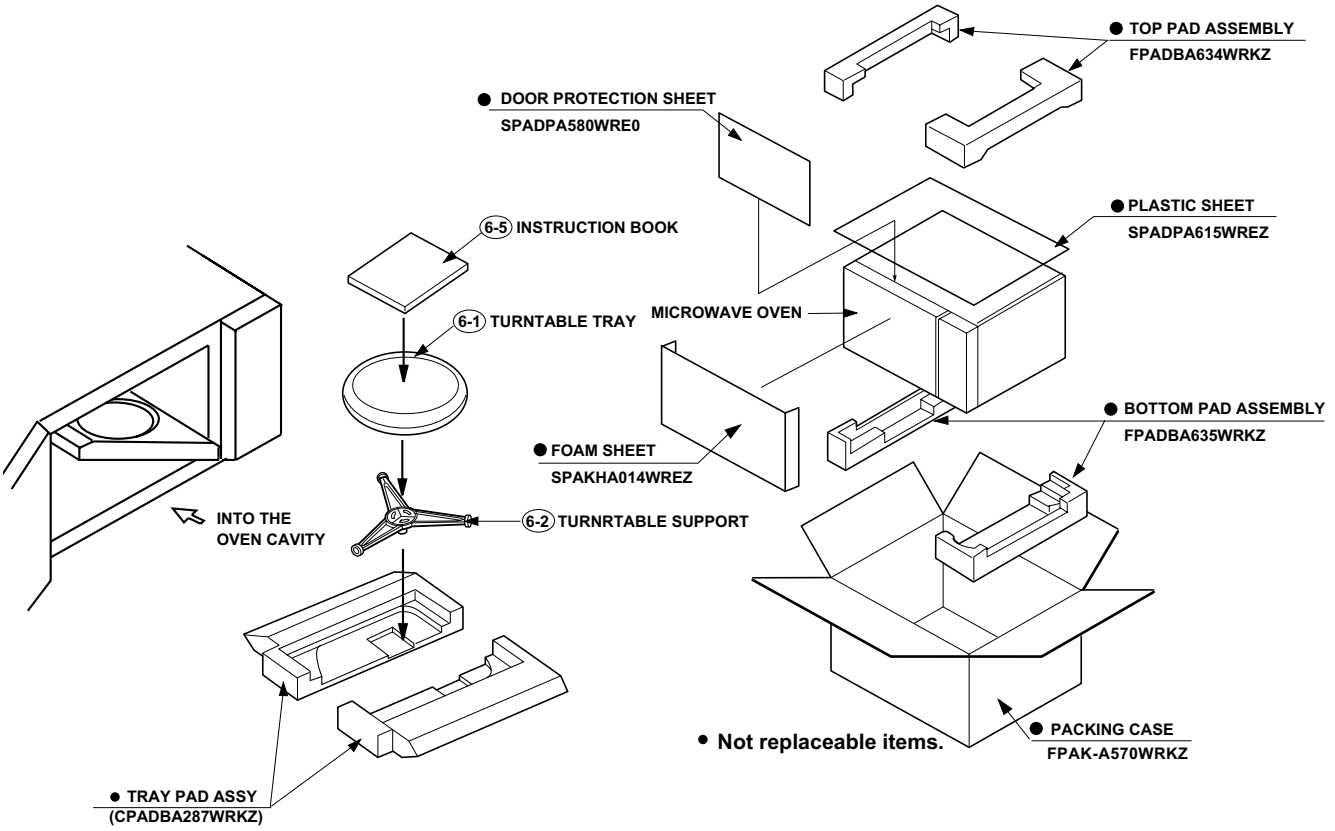
MODEL R-216LS

Parts marked "*" may cause undue microwave exposure.
Parts marked "⚠" are used in voltage more than 250V.

CONTENTS

[1] OVEN PARTS PARTS

[2] DOOR AND CONTROL PANEL ■ INDEX



SHARP CORPORATION

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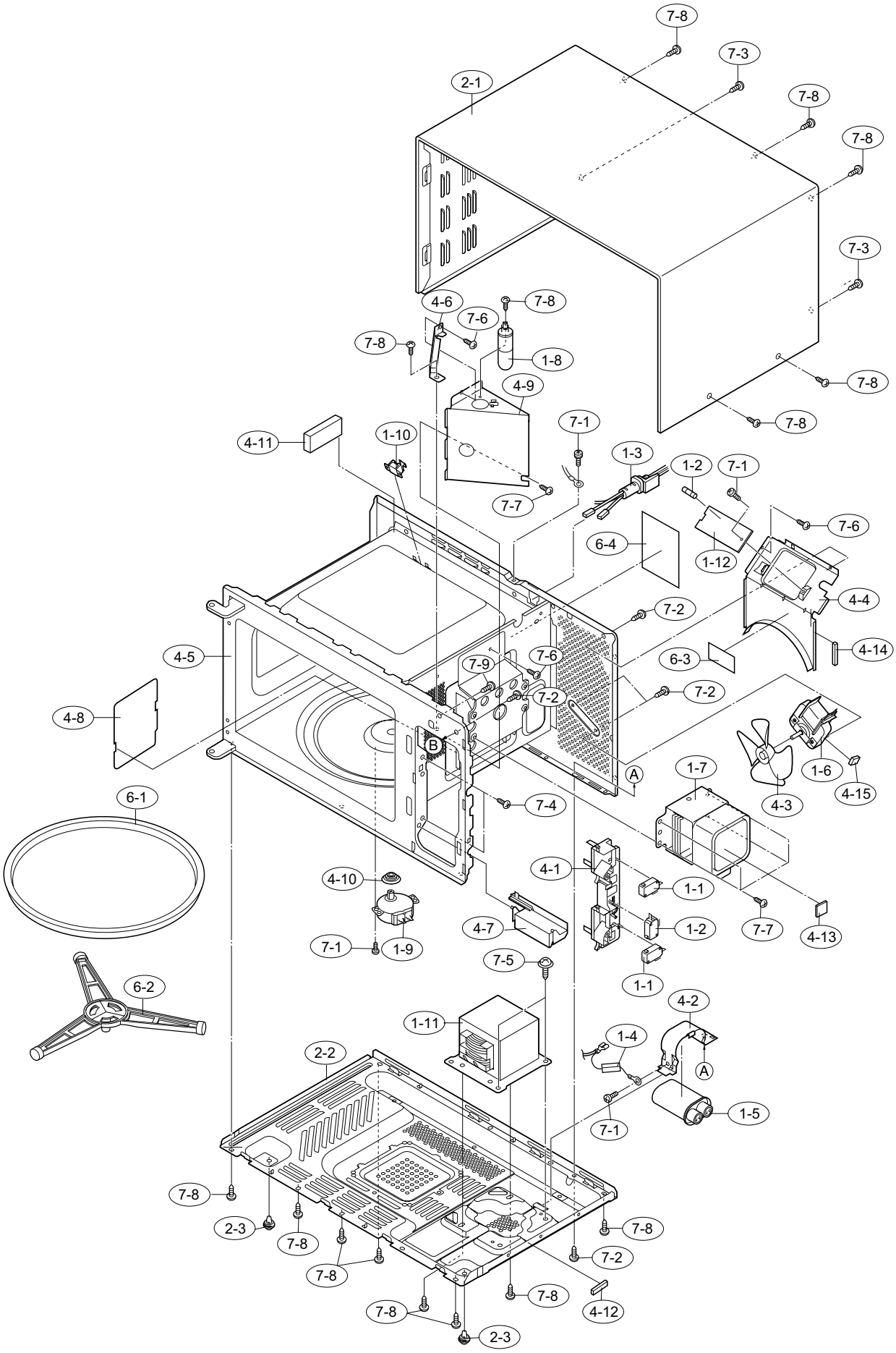
The contents are subject to change without notice.

[1] OVEN PARTS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B
A
1-7
1-6
4-15
4-3
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7-4
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7-5
1-1
6-2
4-2
1-11
1-4
A
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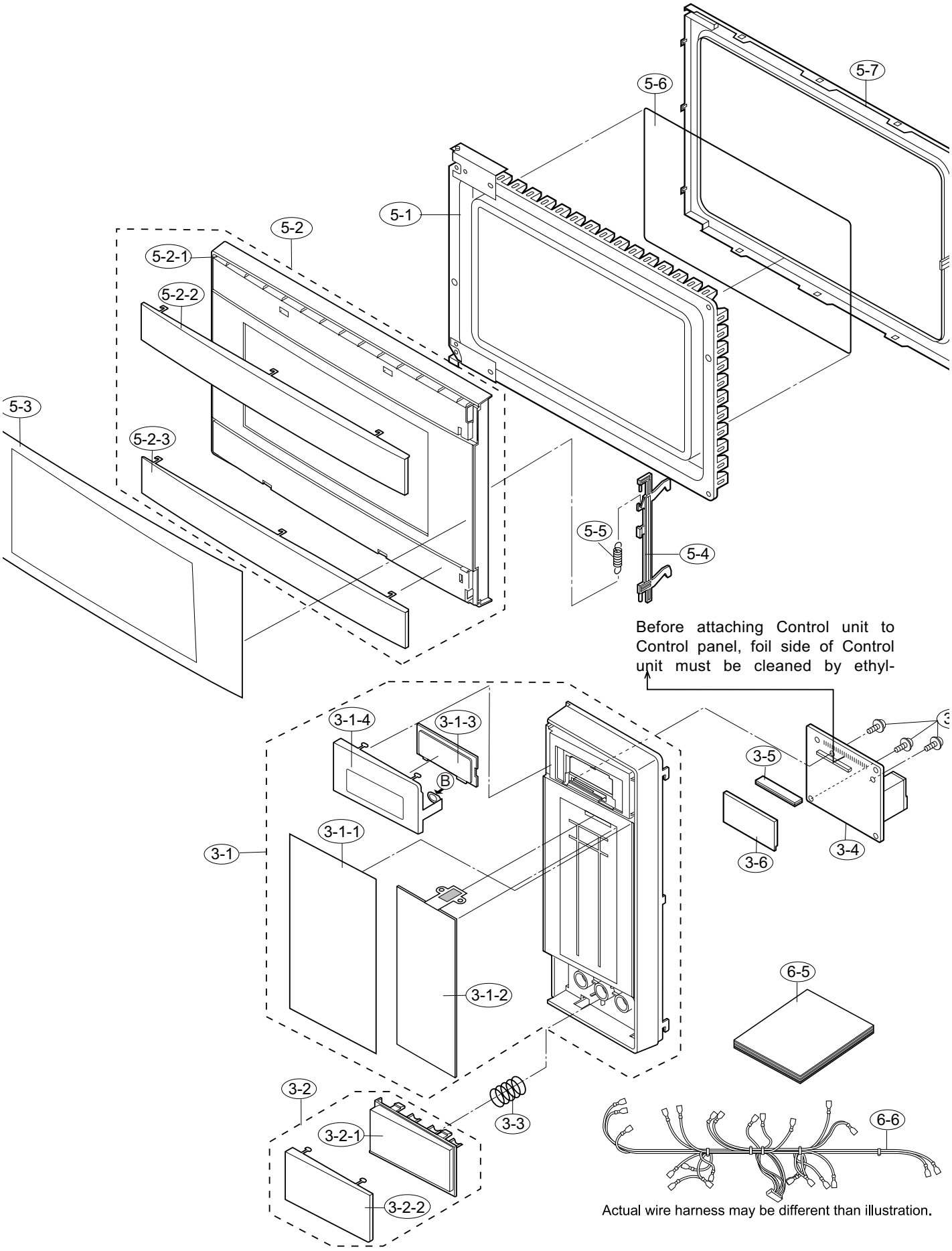
1-5
7-1
7-8
2-3
7-8
7-8
7-8
7-2
7-8
7-8
4-12
2-3

	NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION
	[1] OVEN PARTS					
	ELECTRIC PARTS					
	1-1	QSW-MA085WRE0	AF			Secondary interlock switch/ Door sensing switch
	1-1	QSW-MA137WRE0	AH			Secondary interlock switch/ Door sensing switch (Interchangeable)
	1-1	QSW-MA147WRZZ	AG			Secondary interlock switch/ Door sensing switch (Interchangeable)
	1-2	FFS-BA038WRKZ	AP			Monitor fuse (15A) and monitor switch (V-5220Q)
	1-2	FFS-BA026WRKZ	AN			Monitor fuse(15A) and monitor switch(AM51620C53Y1) (Interchangeable)
	1-3	FACCDA108WREZ	AQ			Power supply cord
	1-3	FACCDA107WREZ	AU			Power supply cord (Interchangeable)
⚠	1-4	FH-DZA114WRKZ	AR			High voltage rectifier assy
⚠	1-5	RC-QZA328WRZZ	AS			High voltage capacitor
⚠	1-5	RC-PZA041WRE0	AS			High voltage capacitor (Interchangeable)
	1-6	RMOTEA433WRZZ	AX			Fan motor
	1-6	RMOTEA346WRE0	AV			Fan motor (Interchangeable)
	1-6	RMOTEA356WRE0	−−			Fan motor (Interchangeable) for production use
⚠ *	1-7	RV-MZA339WRZZ	BF			Magnetron
⚠ *	1-7	RV-MZA338WRZZ	BH			Magnetron (Interchangeable)
	1-8	RLMPTA087WRZZ	AL			Oven lamp
	1-8	RLMPTA082WRZZ	AL			Oven lamp (Interchangeable)
	1-8	RLMPTA085WRZZ	AL			Oven lamp (Interchangeable)
	1-9	RMOTDA264WRZZ	AT			Turntable motor
	1-9	RMOTDA252WRZZ	AN			Turntable motor (Interchangeable)
	1-9	RMOTDA186WRE0	AW			Turntable motor (Interchangeable)
	1-10	QFS-TA014WRE0	AG			Temperature fuse 150C (Oven)
⚠	1-11	RTRN-A727WRZZ	BF			Power trnasformer
⚠	1-11	RTRN-A728WRZZ	BF			Power transformer (Interchangeable)
	1-12	FPWBFA385WRKZ	AV			Noise filter
	CABINET PARTS					
	2-1	GCABUA966WRPZ	BE			Outer case cabinet
	2-2	GDAi-A377WRWZ1				Bottom plate
	2-3	GLEGPA104WREZ	AF			Foot
	OVENPARTS					
*	4-1	PHOK-A144WRFZ	AL			Latch hook
	4-2	LBNDKA168WRPZ	AD			Capacitor holder
	4-3	NFANJA053WRFZ	AG			Fan blade
	4-4	PDUC-A908WRWZ	AR			Fan duct
*	4-5	**********	−−			Oven cavity (Not replaceable part)
	4-6	LANGFA267WRPZ	AH			Chassis support
	4-7	MLEVPA241WRFZ	AG			Switch lever
	4-8	PCOVPA419WREZ	AG			Waveguide cover
	4-9	PDUC-A909WRPZ	AN			Air duct
	4-10	PPACGA084WRF0	AE			TTM packing
	4-11	PCUSUA501WRP0	AB			Cushion
	4-12	PCUSUA278WRP0	AB			Cushion
	4-13	PCUSGA661WREZ	AD			Cushion
	4-14	PCUSGA615WRPZ	AE			Cushion
	4-15	PCUSGA664WREZ	AF			Cushion
	MISCELLANEOUS					
	6-1	NTNT-A034WRF0	AM			Turntable
	6-2	FROLPA101WRKZ	AR			Turntable support
	6-3	TCAUAA291WRRZ	AE			Monitor caution
	6-4	TCAUAA268WRRZ	AF			DHHS caution label
	SCREWS, NUTS AND WASHERS					
	7-1	XHPS740P08K00	AB			screw : 4mm x 8mm
	7-2	XHTS740P08RV0	AG			Screw : 4mm x 8mm
	7-3	LX-CZA070WRE0	AC			Special screw (Torx tamper pfoof screw)
	7-4	LX-CZ0052WRE0	AA			Special screw
	7-5	LX-EZA042WRE0	AB			Special screw
	7-6	LX-CZA073WRE0	AC			Special screw
	7-7	XHPS740P08000	AB			Screw : 4mm x 8mm
	7-8	XOTS740P08000	AA			Screw : 4mm x 8mm
	7-9	XETS740P10000	AA			Screw : 4mm x 10mm

[2] DOOR AND CONTROL PANEL PARTS



	NO.	PARTS CODE	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION
	[2] DOOR AND CONTROL PANEL PARTS					
	3-1	FPNLCB910WRKZ				Control panel frame with key unit
	3-1-1	PSHEPB193WREZ	AT			Graphic sheet
	3-1-2	QSW-KA068DRZZ				Membrane switch
	3-1-3	GMADiA118WRRZ				Display window
	3-1-4	HDECQA236WRPZ	AT			Control panel decoration
	3-2	FBTN-A146WRKZ	AS			Door open button assembly
	3-2-1	JBTN-B187WRFZ	AH			Open button
	3-2-2	HDECQA239WRPZ	AT			Button decoration
	3-3	MSPRCA050WRE0	AB			Open button spring
	3-4	DPWBFC545WRUZ	BH			Control unit
	3-5	QCNC-A023WRZZ				Rubber connector
	3-6	RLCDSA105DRZZ	AQ			Liquid crystal display
	3-7	XEPS730P08XS0	AB			Screw; 3mm x 8mm
						DOOR PARTS
*	5-1	FDORFA397WRTZ	BB			Door panel assembly
*	5-2	FWAKPA373WRKZ				Door frame assembly
*	5-2-1	GWAKPA871WRFZ	AW			Door frame
	5-2-2	HDECQA237WRRZ	AU			Door decoration U
	5-2-3	HDECQA238WRRZ	AT			Door decoration L
*	5-3	HPNL-A785WRRZ	AS			Door screen
*	5-4	LSTPPA205WRFZ	AF			Latch head
	5-5	MSPRTA187WRE0	AC			Spring
	5-6	PSHEPA782WREZ	AG			Sealer film
*	5-7	GCOVHA424WRFZ	AK			Choke cover
						MISCELLANEOUS
	6-5	TiNSEB125WRRZ	AM			Instruction book
	6-6	FW-VZC044WREZ	AQ			Main wire harness

■INDEX

PARTS CODE	No.	PRICE RANK	NEW MARK	PART RANK
【 D 】				
DPWBFC545WRUZ	2-3-4	BH		
【 F 】				
FACCDA107WREZ	1-1-3	AU		
FACCDA108WREZ	1-1-3	AQ		
FBTN-A146WRKZ	2-3-2	AS		
FDORFA397WRTZ	2-5-1	BB		
FFS-BA026WRKZ	1-1-2	AN		
FFS-BA038WRKZ	1-1-2	AP		
FH-DZA114WRKZ	1-1-4	AR		
FPNLCB910WRKZ	2-3-1			
FPWBFA385WRKZ	1-1-12	AV		
FROLPA101WRKZ	1-6-2	AR		
FWAKPA373WRKZ	2-5-2			
FW-VZC044WREZ	2-6-6	AQ		
【 G 】				
GCABUA966WRPZ	1-2-1	BE		
GCOVHA424WRFZ	2-5-7	AK		
GDAi-A377WRWZ1	1-2-2			
GLEGPA104WREZ	1-2-3	AF		
GMADiA118WRRZ	2-3-1-3			
GWAKPA871WRFZ	2-5-2-1	AW		
【 H 】				
HDECQA236WRPZ	2-3-1-4	AT		
HDECQA237WRRZ	2-5-2-2	AU		
HDECQA238WRRZ	2-5-2-3	AT		
HDECQA239WRPZ	2-3-2-2	AT		
HPNL-A785WRRZ	2-5-3	AS		
【 J 】				
JBTN-B187WRFZ	2-3-2-1	AH		
【 L 】				
LANGFA267WRPZ	1-4-6	AH		
LBNDKA168WRPZ	1-4-2	AD		
LSTPPA205WRFZ	2-5-4	AF		
LX-CZ0052WRE0	1-7-4	AA		
LX-CZA070WRE0	1-7-3	AC		
LX-CZA073WRE0	1-7-6	AC		
LX-EZA042WRE0	1-7-5	AB		
【 M 】				
MLEVPA241WRFZ	1-4-7	AG		
MSPRCA050WRE0	2-3-3	AB		
MSPRTA187WRE0	2-5-5	AC		
【 N 】				
NFANJA053WRFZ	1-4-3	AG		
NTNT-A034WRF0	1-6-1	AM		
【 P 】				
PCOVPA419WREZ	1-4-8	AG		
PCUSGA615WRPZ	1-4-14	AE		
PCUSGA661WREZ	1-4-13	AD		
PCUSGA664WREZ	1-4-15	AF		
PCUSUA278WRP0	1-4-12	AB		
PCUSUA501WRP0	1-4-11	AB		
PDUC-A908WRWZ	1-4-4	AR		
PDUC-A909WRPZ	1-4-9	AN		
PHOK-A144WRFZ	1-4-1	AL		
PPACGA084WRF0	1-4-10	AE		
PSHEPA782WREZ	2-5-6	AG		
PSHEPB193WREZ	2-3-1-1	AT		
【 Q 】				
QCNC-A023WRZZ	2-3-5			
QFS-TA014WRE0	1-1-10	AG		
QSW-KA068DRZZ	2-3-1-2			
QSW-MA085WRE0	1-1-1	AF		
QSW-MA137WRE0	1-1-1	AH		
QSW-MA147WRZZ	1-1-1	AG		
【 R 】				
RC-PZA041WRE0	1-1-5	AS		
RC-QZA328WRZZ	1-1-5	AS		
RLCDSA105DRZZ	2-3-6	AQ		
RLMPTA082WRZZ	1-1-8	AL		
RLMPTA085WRZZ	1-1-8	AL		
RLMPTA087WRZZ	1-1-8	AL		
RMOTDA186WRE0	1-1-9	AW		
RMOTDA252WRZZ	1-1-9	AN		
RMOTDA264WRZZ	1-1-9	AT		
RMOTEA346WRE0	1-1-6	AV		
RMOTEA356WRE0	1-1-6	--		
RMOTEA433WRZZ	1-1-6	AX		
RTRN-A727WRZZ	1-1-11	BF		
RTRN-A728WRZZ	1-1-11	BF		
RV-MZA338WRZZ	1-1-7	BH		
RV-MZA339WRZZ	1-1-7	BF		
【 T 】				
TCAUAA268WRRZ	1-6-4	AF		
TCAUAA291WRRZ	1-6-3	AE		
TiNSEB125WRRZ	2-6-5	AM		
【 X 】				
XEPS730P08XS0	2-3-7	AB		
XETS740P10000	1-7-9	AA		
XHPS740P08000	1-7-7	AB		
XHPS740P08K00	1-7-1	AB		
XHTS740P08RV0	1-7-2	AG		
XOTS740P08000	1-7-8	AA		

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